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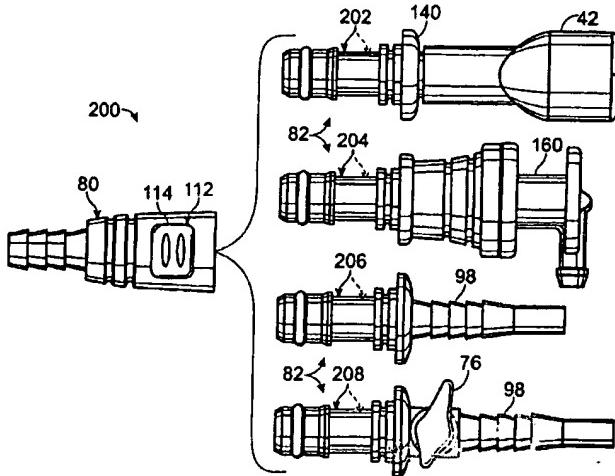
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(54) Title: PERSONAL HYDRATION SYSTEM WITH COMPONENT CONNECTIVITY



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(57) Abstract: A personal hydration system with component connectivity. The hydration system includes a fluid reservoir that may be housed within a pack. Drink fluid is drawn from the reservoir through a drink tube in fluid communication with the reservoir at one end and with a mouthpiece at the other. In some embodiments, the hydration system includes a manually actuated on/off valve downstream from the reservoir and/or a bite-actuated mouthpiece. The hydration system further includes a quick-connect assembly that fluidly interconnects components of the hydration system and which is configured to quickly release, and permit reattachment of, the detached or replacement components. In some embodiments, the hydration system includes a quick-connect assembly that is adapted to selectively couple a bite-actuated mouthpiece and a gas mask adapter to the hydration system's drink tube. In some embodiments, at least a portion, if not the entire, hydration system is formed from a chemically resistant material.



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## PERSONAL HYDRATION SYSTEM WITH COMPONENT CONNECTIVITY

### Field of the Invention

The present invention is directed generally to systems for providing  
5 drink fluid to a user, and more specifically, to personal hydration systems with  
component connectivity.

### Background of the Invention

Medical research has demonstrated the importance of maintaining  
adequate hydration while engaging in strenuous physical activities, such as bicycling or  
10 mountain climbing. In the not too distant past, participants in such activities carried  
their water in bottles or canteens from which they drank periodically. More recently,  
personal hydration systems have been developed which allow users to drink more or  
less continuously while engaged in sporting or recreational activities. These personal  
hydration systems typically have a bag-like fluid reservoir that is carried in a back- or  
15 waist-mounted pack. A long flexible tube is connected to the reservoir through an exit  
port at one end and terminates in a mouthpiece at the other end. The tube is long  
enough to allow the mouthpiece to be carried in the user's mouth to enable the user to  
draw water from the reservoir at will. Examples of hydration systems and mouthpieces  
therefor are disclosed in U.S. Patent Nos. 5,727,714, 5,060,833, 5,085,349, and  
20 6,070,767, the disclosures of which are hereby incorporated by reference.

Although personal hydration systems have proven to be a great advance  
over traditional water bottles, they do suffer from some drawbacks. One drawback is  
that the components of the hydration system downstream from the fluid reservoir tend  
to be either permanently secured together, or else secured together via a tight friction fit  
25 that tends to be difficult to establish or release. Both of these structures provide  
effective fluid-tight seals. However, neither permits components to be quickly and  
repeatedly interchanged by a user.

### Summary of the Invention

The present invention is directed to a personal hydration system with  
30 component connectivity. The hydration system includes a fluid reservoir that is  
adapted to receive and contain a volume of drink fluid. The reservoir may be housed  
within a pack. Drink fluid is drawn from the reservoir through a drink tube that is in  
fluid communication with the reservoir at one end and with a mouthpiece at the other

end. In some embodiments, the drink tube is connected to the reservoir at an exit port. In some embodiments, the hydration system includes a manually actuated on/off valve downstream from the reservoir. In some embodiments, the hydration system includes a bite-actuated mouthpiece. In some embodiments, the drink tube includes more than 5 one length of interconnected tubing. Hydration systems according to the present invention further include a quick-connect assembly that fluidly interconnects components of the hydration system and which is configured to quickly release, and permit reattachment of, the detached components or replacement components. In some embodiments, the replacement components enable different performance from the 10 detached components. In some embodiments, the hydration system includes a quick-connect assembly that is adapted to selectively couple a bite-actuated mouthpiece and a gas mask adapter to the hydration system's drink tube. In some embodiments, at least a portion, if not the entire, hydration system is formed from a chemically resistant material.

15 Many other features of the present invention will become manifest to those versed in the art upon making reference to the detailed description which follows and the accompanying sheets of drawings in which preferred embodiments incorporating the principles of this invention are disclosed as illustrative examples only. Dimensions in the drawings are shown for purposes of illustration, but 20 dimensions other than those shown may be used and are within the scope of the present invention.

#### Brief Description of the Drawings

Fig. 1 is an isometric view of a personal hydration system that includes a schematic representation of a quick-connect assembly according to the 25 present invention.

Fig. 2 is a top plan view of a personal hydration system with schematic representations of several different quick-connect assemblies according to the present invention.

Fig. 3 is a side elevation view of the personal hydration system of 30 Fig. 2 showing additional schematic representations of quick-connect assemblies according to the present invention.

Fig. 4 is a side elevation view of a personal hydration system that includes a pack and illustrates schematically another quick-connect assembly according to the present invention.

5 Fig. 5 is a front elevation view of another personal hydration system that includes a back-mounted pack and schematically illustrates quick-connect assemblies according to the present invention.

Fig. 6 is a front elevation view of a personal hydration system that includes a waist-mounted pack and another schematic quick-connect assembly according to the present invention.

10 Fig. 7 is an exploded isometric view of a quick-connect assembly constructed according to the present invention.

Fig. 8 is a cross-sectional view showing another version of the assembly of Fig. 7 in its locked configuration.

15 Fig. 9 is a cross-sectional view of the male member of the assembly of Fig. 7.

Fig. 10 is a top plan view of the female member of Fig. 7.

Fig. 11 is a side elevation view of the female member of Fig. 7.

Fig. 12 is a cross-sectional view of the female member of Fig. 7 taken along the line 12-12 in Fig. 10.

20 Fig. 13 is a side elevation view of the lock ring of Fig. 7.

Fig. 14 is a top plan view of the lock ring of Fig. 13.

Fig. 15 is a cross-sectional view of the lock ring of Fig. 13 taken along the line 15-15 in Fig. 13.

25 Fig. 16 is an exploded isometric view of a quick-connect assembly integrated with an exit port.

Fig. 17 is an assembled isometric view of the assembly and the exit port of Fig. 16.

Fig. 18 is an end elevation view of the assembly and the exit port of Fig. 16.

30 Fig. 19 is a cross-sectional view of the assembly and the exit port of Fig. 18 taken along line 19-19 in Fig. 18 and showing a fragmentary end of an attached drink tube in dashed lines.

Fig. 20 is a top plan view of the exit port and the male member of the quick-connect assembly of Fig. 16.

Fig. 21 is a side elevation view of the exit port and the male member of the quick-connect assembly of Fig. 16.

5 Fig. 22 is a side elevation view of the assembly of Fig. 7 with a bite-actuated mouthpiece mounted thereupon.

Fig. 23 is cross-sectional view of the assembly and the mouthpiece of Fig. 22 taken along the line 23-23 in Fig. 22.

10 Fig. 24 is an exploded isometric view of a quick-connect assembly with an integrated on/off valve.

Fig. 25 is a top plan view of the assembly of Fig. 24 with the ends of the assembly adapted to receive lengths of drink tube.

Fig. 26 is a cross-sectional view of the assembly of Fig. 25 taken along the line 26-26 in Fig. 25.

15 Fig. 27 is a top plan view of the female member and the body of Fig. 24.

Fig. 28 is a side elevation view of the female member and the body of Fig. 24.

20 Fig. 29 is a cross-sectional view of the female member and the body of Fig. 24 taken along the line 29-29 in Fig. 27.

Fig. 30 is a top plan view of the core of the on/off valve of Fig. 24.

Fig. 31 is a side elevation view of the core of the on/off valve of Fig. 24.

25 Fig. 32 is a side elevation view of a modified version of the core of the on/off valve of Fig. 24.

Fig. 33 is an exploded isometric view of a quick-connect assembly with an integrated gas mask fitting.

Fig. 34 is a cross-sectional view of the male member of the quick-connect assembly and the gas mask fitting of Fig. 33.

30 Fig. 35 is an exploded isometric view of a quick-connect assembly with another integrated gas mask fitting.

Fig. 36 is a side elevation view of the assembly and the fitting of Fig. 35 further including an on/off valve.

Fig. 37 is a cross-sectional view of the assembly and the fitting of Fig. 35 taken along the line 37-37 in Fig. 36.

Fig. 38 is a side elevation view of a hydration system that includes a quick-connect assembly according to the present invention and which is fluidly 5 interconnected with a gas mask.

Fig. 39 is an isometric view showing an illustrative quick-connect kit according to the present invention.

Fig. 40 is a fragmentary isometric view showing a chemically 10 resistant component that may be used with quick-connect assemblies according to the present invention.

Fig. 41 is a fragmentary isometric view showing another chemically resistant component that may be used with quick-connect assemblies according to the present invention.

Fig. 42 is a fragmentary, schematic view of illustrative chemically 15 resistant components that may be used with quick-connect assemblies according to the present invention.

Fig. 43 is a fragmentary side elevation view of a chemically resistant quick-connect assembly and drink tube according to the present invention.

#### Detailed Description and Best Mode of the Invention

20 Illustrative examples of personal hydration systems are shown in Figs. 1-3 and generally indicated at 10. System 10 includes a fluid reservoir, or bladder, 12 for storing potable drink fluid, such as water, sports drinks, juice, etc. Reservoir 12 includes a body portion 14 with an internal compartment 16, which is adapted to store a volume of drink fluid 18. Typically, compartment 16 will hold at 25 least 24 ounces, and it may hold as much as 32 ounces, 50 ounces, 70 ounces, 100 ounces, 200 ounces or more of drink fluid 18. Reservoir 12 is preferably flexible, with at least a region, if not the entirety, of body portion 14 and/or reservoir 12, being formed from a flexible, waterproof material. An example of a suitable material is polyurethane, although others may be used.

30 Reservoir 12 may vary in shape and size within the scope of the invention, such as depending upon on the volume of fluid to be carried by the user and the intended use of the hydration system. For example, and as discussed in more detail below, hydration systems according to the present invention may (but are not required

to) include a pack into which the reservoir is permanently or removably housed. In such an embodiment, the reservoir will be sized to fit within the pack, and the pack will typically include one or more straps that are configured and sized to extend around a portion of a user's body, such as the user's shoulder(s) or waist. Some hydration  
5 systems are adapted to be received or otherwise carried within a user's clothing or on a device, such as a bicycle, that is proximate a user while the user is engaged in a particular activity. In such an embodiment, the clothing or device will typically include a sleeve or other mount sized to receive the hydration system and/or the hydration system will typically include one or more suitable mounts for securing the reservoir to  
10 the device or within a user's clothing.

Reservoir 12 includes an input port 20 through which the reservoir is charged with a volume of potable drink fluid. Illustrative examples of suitable input ports 20 are shown in Figs. 1-3. For example, in Fig. 1 port 20 takes the form of a sealable filler spout 22 with a cap 24 that is selectively secured to the spout through a friction fit. In this configuration, the cap is pressed directly onto the spout to establish a frictional seal therebetween. In Figs. 2 and 3, port 20 takes the form of a threaded neck 26 upon which a threaded cap 28 is threadingly engaged to seal the opening in the neck. Other examples include a reservoir that is sealed by folding or otherwise interlocking or compressing opposed surfaces of the reservoir together to close an opening formed in the reservoir.  
15  
20

Reservoir 12 also includes an exit port, or output port, 30 through which drink fluid is drawn from compartment 16 for delivery to a user. As shown in Figs. 1-3, an end 32 of an elongate, flexible drink tube, or tube assembly, 34 is mounted or otherwise fluidly connected to port 30. As used herein, the term "tube assembly" may refer to a single length of tubing that defines a fluid conduit for drink fluid drawn from reservoir 12, as well as to a plurality of interconnected lengths of tubing. Tube assembly 34 is of sufficient length to extend from reservoir 12 to the user's mouth when the system is worn by the user, such as on the user's back or waist. End 32 may be removably attached to port 30, or may be integrally formed or  
25 permanently mounted thereupon. For example, as shown in Figs. 1 and 2, exit port 30 is mounted on body 14 and includes a fitting, or mount, 36 to which end 32 is secured. It is within the scope of the invention that exit port 30 may have a variety of configurations, including an embodiment in which exit port 30 includes an aperture in  
30

body 14 through which end 32 is inserted. An illustrative example of a suitable exit port is disclosed in U.S. Patent No. 5,727,714, the complete disclosure of which is hereby incorporated by reference for all purposes, but any suitable structure that enables the drink tube to be fluidly coupled to the compartment of reservoir 12 may be used.

The other end 40 of tube assembly 34 is adapted to provide fluid 18 that is drawn from compartment 16 through exit port 30 and tube assembly 34 to a user's mouth. A mouthpiece 42 is typically coupled with end 40 of tube assembly 34, such that tube assembly 34 is in fluid communication with mouthpiece 42. Mouthpiece 42 may be removable from tube assembly 34 or alternatively may be integrated with tube assembly 34. For example, mouthpiece 42 may simply be the end 40 of tube assembly 34 distal output port 30, the output of the subsequently described quick-connect assembly, an output from a mouthpiece or other structure mounted on the subsequently described quick-connect assembly, or structure that is removably or permanently attached to end 40. As used herein, components of the hydration system that extend from the reservoir and through which drink fluid drawn through exit port 30 flows may be referred to as being downstream from the reservoir. Accordingly, the exit port and other elements of the hydration system downstream from the reservoir may be referred to as the downstream assembly of the hydration system.

An example of a mouthpiece 42 is a bite-actuated, or mouth-actuated, mouthpiece 44 that it is selectively deformed from a sealed (or closed) position, in which fluid is prevented from being dispensed from the mouthpiece, to a dispensing (or open) position, in which the user may draw fluid from the reservoir through the tube and mouthpiece when the user compresses the mouthpiece with the user's teeth or lips.

Bite-actuated mouthpieces are often biased or otherwise configured to automatically return to the closed position when a user is not exerting force upon the mouthpiece to configure the mouthpiece to its closed position. Examples of suitable bite-actuated mouthpieces are disclosed in U.S. Patent Nos. 6,070,767, 5,727,714, 5,085,349 and 5,060,833, the complete disclosures of which are hereby incorporated by reference.

As shown in Figs. 4-6, system 10 may include a pack 50 within which reservoir 12 is permanently or removably housed. Pack 50 typically is adapted to be worn on a user's body. For example, the pack shown in Figs. 4 and 5 includes a pair of shoulder straps 52 for mounting the pack on a user's back or chest. Although a pair of

- straps 52 is shown in Figs. 4 and 5, it is within the scope of the invention that only a single strap may be used, such as to extend diagonally across a user's torso or over a selected one of the user's shoulders. As a further example, pack 50 is shown in Fig. 6 including waist straps 54 that are adapted to secure the pack around a user's waist.
- 5 Straps 52 and 54 may be formed from one or more segments that are adapted to define (alone or with the pack) a closed perimeter, such as to encircle a portion of a user's body. It is further within the scope of the invention that pack 50 may include one or more waist straps and one or more shoulder straps, or as discussed herein, no straps at all.

10 In Figs. 4-6, it can be seen that pack 50 includes an opening 56 through which reservoir 12 may be selectively inserted and removed from a storage compartment 58 within the pack. It should be understood that packs into which reservoirs are permanently mounted may be formed without such an opening. Pack 50 may be adapted to hold items in addition to reservoir 12. For example, in Figs. 4 and 6,

15 pack 50 is shown including one or more pockets 60. Similarly, compartment 58 may be sized so that it is sufficiently larger than reservoir 12 that other items may be stored within the compartment. Additionally or alternatively, pack 50 may include one or more internal compartments that are adapted to hold items other than reservoir 12.

Examples of hydration systems and mouthpieces therefor are disclosed  
20 in the above-identified and incorporated U.S. patents, as well as in pending U.S. Patent Application Serial Nos. 09/902,935 and 09/902,792, the disclosures of which are also hereby incorporated by reference for all purposes. It is within the scope of the invention that hydration system 10 may be formed without a pack. For example, hydration systems that are designed to be received within a user's clothing may be  
25 formed without a pack. Similarly, a hydration system may be added as an accessory to a pack, such as a backpack, knapsack or fanny pack, that is not specifically configured to receive that hydration system.

Personal hydration systems according to the present invention further include at least one quick-connect assembly 70. Assembly 70 is adapted to fluidly and  
30 mechanically interconnect portions of the hydration system downstream (toward mouthpiece 42) from reservoir 12. Assembly 70 enables the interconnected components to be quickly and repeatedly coupled together and released from engagement without requiring the time or effort required with conventional hydration

- system components. As such, the quick-connect assembly may also be described as a quick connect/disconnect assembly, or quick coupling assembly. As described in more detail herein, the quick-connect assembly includes at least a pair of members that are configured to be fluidly connected with adjacent components of a hydration system.
- 5     The members are further adapted to selectively and releasably interconnect with each other, such as by being releasably secured together by a lock member of the assembly.

In Figs. 1-6, various illustrative placements for assembly 70 are schematically illustrated. For example, in Fig. 1, assembly 70 is shown interconnecting adjacent lengths 72 and 74 of tubing forming tube assembly 34. In Fig. 2, assembly 70  
10 is shown interconnecting end 40 of tube assembly 34 with a manually operated on/off valve 76. In Fig. 2, valve 76 and assembly 70 are shown in solid lines proximate mouthpiece 42, in what may be referred to as an end-of-line configuration. However, it is within the scope of the invention that an in-line configuration may be used as well, as illustrated in dashed lines in Fig. 2. Similarly, a pair of assemblies 70 is shown in  
15 dashed lines in Fig. 2 to schematically represent that the assembly may be located on either, or both, sides of valve 76. In Fig. 3, assembly 70 is shown in solid lines interconnecting end 32 of tube assembly 34 with exit port 30, and in dashed lines in another in-line configuration. In Fig. 4, assembly 70 is shown interconnecting end 40 and mouthpiece 42.

20              Assembly 70 includes at least one mount to which a component of hydration system 10 is fluidly interconnected so that drink fluid drawn from reservoir 12 may flow through a fluid conduit defined at least partially by the assembly. When assembly 70 is configured for in-line operation, it will typically include a pair of generally opposed mounts, one for establishing a fluid interconnection with a portion of the hydration system downstream from the reservoir and upstream from the quick-  
25 connect assembly, and another for establishing a fluid interconnection with a portion of the hydration system downstream from the quick-connect assembly. As used herein, the term "fluid communication" refers to elements between which drink fluid may flow, and the terms "fluidly connected," "fluidly interconnected," and the like are used  
30 to refer to components that are coupled together and between which drink fluid may flow. Illustrative examples of components that may be connected upstream relative to the quick-connect assembly include exit port 30, a length of tube assembly 34, and an on/off valve. Illustrative examples of components that may be connected downstream

relative to the quick-connect assembly include an on/off valve, length of tube assembly 34, and mouthpiece 42.

It is also within the scope of the invention that assembly 70 may include at least one component integrated therewith. By this it is meant that the component 5 may be at least partially integrally formed with a portion of assembly 70, such as by sharing a common housing, and/or that the component is permanently mounted or otherwise secured to the assembly such that the component is not designed or configured to be repeatedly removed from and reattached to the assembly. Illustrative and non-exclusive examples of components that may be integrated with the assembly 10 include mouthpiece 42, exit port 30 and on/off valve 76. This integration of components with assembly 70 is schematically illustrated in Figs. 5 and 6, with assemblies 70 respectively including exit port 30 and on/off valve 76 in Fig. 5, and mouthpiece 42 in Fig. 6. As a further variation, assembly 70 may be integrated with a fitting that is configured to interchangeably receive a component of the hydration 15 system or a device to which the hydration system will be coupled.

An example of a quick-connect assembly 70 that is constructed according to the present invention is shown in Figs. 7 and 8. As shown, assembly 70 includes female and male members 80 and 82 that are configured to releasably engage each other to establish a mechanical interconnection therebetween. Members 80 and 20 82 also define a fluid conduit 84 that extends through the members to enable drink fluid that is drawn from reservoir 12 to be drawn through the members, either for dispensing directly to a user or to components of the hydration system that are attached to assembly 70 and extend downstream therefrom. Members 80 and 82 are configured to be quickly and repeatedly released from engagement with each other, such as when a 25 user depresses a release member, which is discussed in more detail subsequently. Members 80 and 82 may also be described as female coupling members and male coupling members, respectively.

Female member 80 includes a body 86 that defines a central cavity 88. As perhaps best seen in Fig. 12, cavity 88 forms part of a fluid conduit 84, which 30 extends through female member 80 from an opening 90 to a corresponding opening 92 in a distal region 94. Opening 90 is sized to receive at least the tip of the subsequently described male member. In the illustrated embodiment, region 94 is generally opposed to opening 90 and is in fluid communication therewith such that drink fluid that enters

cavity 88 through a first one of openings 90 or 92 may flow through the cavity and exit the cavity through the other one of the openings. Body 86 also includes at least one lateral aperture 96. As shown in Figs. 7-8 and 10-12, a pair of apertures 96 is shown, but it is within the scope of the invention that more or less apertures may be used, such  
5 as a single aperture or multiple apertures.

Region 94 includes either a mount or a component of the hydration system. In Fig. 7, female member 80 is shown with a region 94 in the form of a barbed mount 98 for tube assembly 34. It is within the scope of the invention that region 94 and/or mount 98 may have other configurations. For example, when region 94 takes  
10 the form of a mount 98 for a length of tubing forming a part of tube assembly 34, the mount should be configured so that the tubing may be coupled thereto to form a fluid-tight seal, and preferably retained upon the mount with sufficient force so that the tubing is not inadvertently removed from the mount. In the illustrated embodiment shown in Figs. 7-8 and 10-12, the tubing is stretched over mount 98, but it is also  
15 within the scope of the invention that the tubing may be inserted into a bore in the mount and/or that the mount extends both internal and external the tubing. As a further example, and as discussed in more detail herein, region 94 may also include a mount for exit port 30, mouthpiece 42, on/off valve 76, or other components of the hydration system, and/or may include any of these components integrated therewith.

20 As shown in Figs. 7-9, male member 82 also includes a region 94 that may have any of the configurations, elements and variations as the corresponding region 94 described with respect to the female member. For the purposes of illustrating additional suitable configurations, region 94 is illustrated as a mount 100 that does not include barbs. Mount 100 may receive mouthpiece 42 or a length of tubing, similar to  
25 mount 98. In dashed lines in Fig. 9, mount 100 is shown with a barbed fitting to provide a graphical illustration of this version of male member 82. With reference to Fig. 9, it can be seen that male member 82 further includes a shaft 102 with a tip 104 that is adapted to be inserted through the opening in a corresponding female member. In the illustrated embodiment, tip 104 is externally tapered, or beveled, but this  
30 configuration is not required. Male member 82 also includes a cavity 88' that defines a portion of fluid conduit 84, and which extends from an opening 92 in region 94 and at least partially through shaft 102 to another opening 106. In the illustrated embodiment, opening 106 is formed in tip 104, but it is within the scope of the invention that shaft

102 may additionally or alternatively include one or more openings that extend through the sidewalls 108 of shaft 102. As perhaps best seen in Figs. 7 and 8, drink fluid that flows through the quick-connect assembly enters and exits the assembly through openings 92. Accordingly, the openings may also be referred to as ports. It should be  
5 understood that the respectively ports may form entry ports or exit ports depending upon the fluid flow orientation of the male and female members relative to the reservoir.

In Figs. 7 and 8, regions 94 are depicted defining a linear fluid conduit 84 extending therebetween. It is within the scope of the invention, and the description  
10 of the regions being generally opposed to each other, that the regions may define a non-linear fluid conduit that extends therebetween, or a fluid conduit that includes both linear and non-linear portions. For example, regions 94 may extend at angles of less than 180° relative to the long axes of the portions of the fluid conduit defined thereby.  
For example, the regions may extend at angles in the range of 15-165°, 30-150°, 45-  
15 135°, 90°, etc. Because the male and female members are configured to be coupled together in an at least partially overlapping (or nested) configuration, the portion of the male member 82 that is inserted into opening 90 of female member 80 will typically be complimentarily configured with the corresponding portion of female member 80 to establish a fluid-tight connection therebetween.

20 In Fig. 7, assembly 70 further includes a lock member 112, which is adapted to mechanically and releasably secure the male and female members together. In the illustrated embodiment, lock member 112 takes the form of a lock ring 114, which includes a central passage 116 and at least one ear, or projecting member, 118 extending generally away from the passage. Passage 116 is sized so that tip 104 and at  
25 least a portion of shaft 102 of male member 82 may be inserted therethrough. In Fig. 7, a pair of projecting members 118 is shown, with each of the projecting members being sized to extend into a corresponding one of the apertures 96 in female member 80. Typically, the number of projecting members 118 will be at least as great as the number of apertures 96. Additional views of lock ring 114 are  
30 shown in Figs. 13-15.

In operation, lock ring 114 is positioned within cavity 88 of female member 80, with a projecting member 118 extending into and optionally at least partially through each of the apertures 96. In the configuration shown in Fig. 7, lock

ring 114 may be described as being in its neutral, unlocked, or disconnected configuration. As shown, passage 116 has a generally elliptical or oval-shaped configuration, with its openings 120 being generally aligned with opening 90.

To couple the male and female members together, the tip of the male member is inserted into and through the passage until the lock ring is seated upon a corresponding mount 122 on the shaft, such as shown in Fig. 8. As shown in Figs. 7-9, mount 122 includes a region 124 of reduced cross-sectional area that is bounded with a region 126 of greater cross-sectional area on at least the side extending toward tip 104. As the tip is inserted into the passage, lock ring 114 deforms from its neutral configuration to a configuration in which passage 116 has a generally circular configuration defined largely by the shape of shaft 102. In this position, lock ring 114 and assembly 70 may be described as being in an intermediate configuration. More specifically, the female and male members may be frictionally retained together, but the members are not yet locked together to prevent forces upon the upstream or downstream components from causing the members to disconnect from each other, and/or to establish a fluid-tight seal between the members. Ring 114 is formed from a resilient, yet deflectable, material so that the ring is at all times biased to return toward its neutral configuration. An example of a suitable material is an acetal polymer, such as Delrin® 500, which is sold by DuPont. After region 126 passes through passage 116, the ring is seated upon region 124, thereby securing the female and male members together. In this position, lock ring 114 and assembly 70 may be described as being in their locked configurations. Although not required, it is within the scope of the invention that the male and female members may be rotated relative to each other while in this configuration without impairing the fluid-tight seal established by the members and lock ring 114.

To disconnect assembly 70, a user depresses at least one of projecting members 118 to urge the lock ring toward its intermediate configuration, and more specifically, to deflect lock ring 114 to a configuration in which shaft 102 may be withdrawn through the passage. Accordingly, projecting members 118 may also be referred to as release members. After the shaft is removed and the user-imparted forces are removed, the lock ring returns automatically to its neutral configuration.

As discussed, tip 104 of shaft 102 may be beveled. This configuration facilitates the alignment and insertion of the shaft into passage 116. This configuration may additionally or alternatively be described as enabling the assembly to be secured together without requiring a user to depress members 118 and thereby deform the lock 5 ring so that the shaft may be inserted through passage 116. Instead, the force of tip 104 being urged against opening 120 of passage 116 deflects the passage to its intermediate configuration, as well as correcting any misalignment of the shaft relative to the passage. As such, quick-connect assembly 70 may also be referred to as a plug-in connector, and may be connected and disconnected without requiring a user to use both 10 hands, although two-handed operation is also within the scope of the invention. When the male and female members of quick-connect assembly 70 are adapted to be coupled together merely by inserting the male member into the female member until the lock ring engages and retains the male member, the quick-connect assembly may be described as being configured to automatically couple the members together upon 15 insertion of the male member.

Also shown in Fig. 7 is a seal member 130 in the form of an O-ring 132, which may be used to enhance the fluid seal established by assembly 70. It is within the scope of the invention that seal member 130 may take other forms, including being integral with members 80, 82 and/or lock member 112, and that more than one 20 seal member may be used. In the illustrated configuration, shaft 102 includes a channel 134 into which O-ring 132 is seated. It is within the scope of the present invention that the O-ring may be seated within female member 80 instead of being mounted on male member 82, that both members may include a seal member, and that neither member may include a seal member other than the mating surfaces of the members themselves. 25 These variations and alternatives apply to all of the O-rings and other seal members described and illustrated herein.

As discussed previously, assembly 70 may include at least one other component of hydration system 10 at least partially integrated therewith. An example of such a configuration is shown in Figs. 16-21 in which the assembly includes an 30 integrated exit port 30. More specifically, in the illustrated embodiment, male member 82 and exit port 30 have been integrated together. It is within the scope of the invention that a female member 80 may alternatively be integrated with exit port 30. Similarly, the following discussion and illustrative figures demonstrate various other

embodiments of quick-connect assemblies according to the present invention that also include other components and/or specialized mounts integrated therewith. It is within the scope of the invention that the illustrative pairings of male and female members with the mounts and/or other integrated components are presented for the purpose of illustrating exemplary configurations and that the pairings may be reversed without departing from the scope of the invention.

In Figs. 22 and 23, male member 82 is shown integrated with a fitting, or mount, 140 that is sized to receive a bite-actuated mouthpiece 44. Mouthpiece 44 is formed from a deformable material, such as silicone, and includes a neck 142 that is stretched around fitting 140. It is within the scope of the invention that fitting 140 may be integrated with female member 80 instead of male member 82. Similarly, fitting 140 and mouthpiece 44 may have other configurations without departing from the scope of the invention.

In Figs. 24-26, female member 80 is shown integrated with on/off valve 76. To illustrate that assembly 70 may include more than one integrated component, in Fig. 24, male member 82 is also shown integrated with a fitting 140 and in Figs. 25 and 26, male member 82 is also shown integrated with a mount 98. Valve 76 is adapted to obstruct or permit the flow of drink fluid therethrough depending upon the relative configuration of the valve. When the valve is configured to its open (on) configuration, drink fluid may flow through the valve, and when the valve is configured to its closed (off) configuration, the valve blocks fluid conduit 84 so that drink fluid cannot flow through the valve. As shown, valve 76 includes a body 150, a seal member 152 and a rotatable core 154 with a handle, or user-manipulable, portion 156. To configure the on/off valve between its open and closed configurations, a user rotates core 154 relative to body 150, such as by using handle 156. Although not required, on/off valves are typically configured to remain in a user-selected configuration until repositioned by the user. Therefore, unlike a bite-actuated mouthpiece that is biased to automatically return to a closed position, on/off valves typically will remain in a selected open or closed configuration until repositioned by a user.

Additional views of female member 80 and body 150 of valve 76 are shown in Figs. 27-29, and additional views of core 154 are shown in Figs. 30 and 31. Similar to the previously described quick-connect assemblies, it is within the scope of the invention that the on/off valve may be integrated with the male member

instead of the female member. As shown with reference to Figs. 29 and 31, the body 150 of on/off valve 76 includes apertures 151 and 153 through which drink fluid in fluid conduit 84 may flow into and be removed from a chamber, or cavity, 155 into which at least a portion of core 154 extends when the on/off valve is assembled. As 5 shown in Fig. 31, core 154 also includes at least a corresponding pair of apertures 157 and 158 that selectively align with the apertures in the body depending upon the relative rotational position of the core relative to the body. When the apertures at least partially align, drink fluid may flow therethrough, thereby permitting drink fluid to be drawn from the reservoir and dispensed to a user through mouthpiece 42.

10 When the apertures do not overlap, fluid conduit 84 is obstructed and drink fluid cannot flow therethrough.

Additional examples of suitable on/off valves 76 are disclosed in co-pending U.S. Patent Application Serial No. 09/902,792, the disclosure of which is hereby incorporated by reference for all purposes. As discussed, hydration systems 15 with quick-connect assemblies according to the present invention may be formed with an on/off valve that is not integrated with a quick-connect assembly, and/or without an on/off valve. Similarly, valve 76 may include other suitable configurations for selectively restricting the flow of drink fluid from reservoir 12, such as with core portions that are actuated by mechanisms other than by rotating 20 the core relative to the body of the valve. Even when such a configuration is used, variations to the structure shown in Figs. 24-31 may be used without departing from the invention. For example, core 154 may include a greater or lesser number of apertures. As another example, core 154 may be actuated by a user using a differently configured, or shaped, user-manipulable portion 156. Fig. 32 25 demonstrates an example of another suitable core 154. As shown, the handle, or user-manipulable portion 156, of the core has been enlarged and includes ribs 159 to enhance gripping of the handle by a user.

Another example of a component that may be attached to tube assembly 34 is a gas mask fitting, which enables a user wearing a gas mask to draw 30 drink fluid from hydration system 10 via a mouthpiece within the gas mask without exposure of the fluid to the external environment. Accordingly, it is within the scope of the invention that either the female or male components of quick-connect assembly 70 may include a mount or fitting that is adapted to couple the hydration

system with a gas mask's fluid intake tube. It is further within the scope of the invention that either of members 80 or 82 may include an integrated gas mask fitting.

An example of a quick-connect assembly 70 with an integrated gas mask fitting is shown in Fig. 33. In the illustrated embodiment, the fitting is generally indicated at 161 and is shown integrated with male member 82. It is within the scope of the invention, however, that fitting 160 may alternatively be integrated with female member 80 and/or that the fitting may be coupled to one of the previously described and/or illustrated mounts 98. The illustrated embodiment of fitting 160 is adapted for use with an M-40 gas mask, but it is within the scope of the invention that the particular size and configuration of fitting 160 may vary to conform with the gas mask with which the fitting will be used. As shown in Fig. 33, fitting 161 includes a housing 162 within which a seal member 164 (such as one or more O-rings) and a lock ring 166 are retained.

In Fig. 35, another assembly is shown with an integrated gas mask fitting 160, which is generally indicated at 170. Fitting 170 is configured for use with AVON™ brand gas masks and includes a housing 172, an insert 174 and a seal member (such as one or more O-rings) 176, which are secured within the housing by a retainer 178. Also shown in Fig. 35 is a coupling member 180 with an output port 182 that is adapted to connect to the fluid-intake tube of a gas mask. Fittings 160 may also include a valve assembly that is adapted to automatically stop the flow of fluid therethrough when the fitting is not coupled to a gas mask's fluid-intake tube. In Figs. 36 and 37, assembly 70 is shown including both a gas mask fitting and an on/off valve 76 to provide further examples of a quick-connect assembly with more than one integrated component.

Fig. 38 provides an example of a hydration system 10 that includes a quick-connect assembly 70 with an integrated gas mask fitting 160 and which is fluidly interconnected with a gas mask 190. It should be understood that gas mask 190 has been somewhat schematically illustrated in Fig. 38 and that mask 190 is intended to graphically represent any suitable gas mask, including gas masks that cover primarily a user's nose and mouth, gas masks that cover a user's face, and gas masks that cover a user's entire head. Regardless of the configuration, mask 190 is adapted to provide drink fluid from reservoir 12 to the user's mouth without exposing the drink fluid to the

environment outside of the hydration system and gas mask. In the illustrated embodiment, tube assembly 34 may be described as including a length 192 of flexible tubing that fluidly interconnects the exit port of the hydration system's reservoir with quick-connect assembly 70 and a length 194 of tubing that fluidly interconnects 5 assembly 70 and gas mask 190. Length 194 may be the intake tube of the gas mask or may be fluidly interconnected with the intake tube of the gas mask. Each of these lengths of tubing may be comprised of one or more fluidly interconnected tube portions.

As discussed, hydration systems that include quick-connect assemblies 10 enable components of the hydration system to be quickly and fluidly interconnected together or released from an existing fluid interconnection. As the preceding drawings demonstrate, it is within the scope of the invention that at least one of the male or female members of quick-connect assemblies according to the present invention may be configured to establish fluid communication with a plurality of different 15 components and/or accessories of the hydration system and that the members may even include these components and/or accessories integrated therewith.

As an illustrative example, consider a hydration system that includes a quick-connect assembly that fluidly interconnects the drink tube of the hydration system with a mouthpiece or other suitable outlet for the drink fluid that is drawn from 20 the reservoir. More specifically, the assembly will include a first member (such as either one of the previously described and/or illustrated male or female members) that includes a mount upon which the drink tube is mounted. To that member, a variety of components can then be quickly fluidly interconnected simply by mounting the component(s) to the corresponding mount of a second, complimentary connector 25 member and/or utilizing a second, complimentary connector member that contains an integrated component. Continuing this example, assuming that the first member is female member 80, any number of complimentary (sized and shaped to be coupled to the female member by lock member 112) male members 82 may be interchangeably and fluidly secured thereto. Illustrative examples of these male members include a 30 male member with an attached or integral mouthpiece, another male member with an attached or integral mouthpiece (such as for use by a different user or if the first mouthpiece is dirty), a male member containing an on/off valve, a male member with a

fitting adapted to receive an additional length of tube assembly, a male member with a gas mask adapter, etc.

A quick-connect assembly having at least one male or female member and a plurality of complimentary members may be referred to as a quick-connect kit, in 5 that a user can selectively interconnect the components depending upon the user's preferences and desired application of the hydration system. An example of such a quick-connect kit is shown in Fig. 39 and generally indicated at 200. As shown, kit 200 includes a female member 80 and a plurality of male members 82, with at least one of the male members typically having a different mount or integrated component than 10 the others. In the illustrated embodiment, the male members include a member 202 having a fitting 140 for a mouthpiece 42, a member 204 having a fitting 160 for a gas mask, a member 206 having a mount 98, which in the illustrated embodiment is barbed, and a member 208 having an on/off valve 76. It is within the scope of the invention that quick-connect kits 200 may include some or all of these illustrative 15 combinations of male and female members. It is further within the scope of the invention that kit 200 may include more than one of a particular type of member and/or one or more members that differ from those illustrated in Fig. 39.

As discussed herein, hydration systems 10 with quick-connect assemblies 70 according to the present invention may be used for a variety of 20 applications, including sporting applications, recreational applications, industrial applications, and military/law enforcement applications. In applications where the hydration system is configured for use with gas masks or otherwise expected to be exposed to harmful chemical agents, it may be desirable for at least a portion of the hydration system to be resistant to chemical agents, such as mustard (HD) blister agent 25 and sarin (GB) nerve agent. Mustard blister agent is a non-volatile, very caustic substance that is effective at penetrating many materials. Mustard vapor can produce skin irritation (erythema) at dosages of approximately 100 mg-min/m<sup>3</sup>. Sarin nerve agent is a volatile material that is effective at migrating through pores and other apertures or gas-permeable openings in materials. Sarin vapor can incapacitate an 30 individual at dosages of approximately 8000 mg-min/m<sup>3</sup>. Sarin and mustard agents are not exclusive of the chemical agents to which hydration systems according to the present invention may be constructed to be resistant. However, the combination of the penetrating ability of mustard agent and the migratory ability of sarin agent to

collectively form an effective test for most chemical agents. In other words, materials that are sufficiently chemically resistant to both mustard and sarin agents are typically sufficiently chemically resistant to other chemical agents, such as anthrax, small pox and the like.

5 Preferably, the chemically resistant components of the hydration system are constructed to meet, and preferably exceed, the chemical penetration standards established by the U.S. Army Center for Health Promotion and Preventative Medicine (CHPPM). Expressed in terms of the amount of nerve agent ingested by a user drinking fifteen liters of drink fluid per day (with a seven day maximum), these  
10 maximum standards may be expressed as 0.047 mg/L of mustard agent and 0.0093 mg/L of sarin agent. When tested, it is preferable that the chemically resistant components of hydration system 10 prevent the above-identified maximum acceptable amounts of these agents from passing therethrough when exposed to the agents in lethal concentrations (such as 10 g/m<sup>2</sup> of each agent) for at least 24 hours. Even more  
15 preferably, the components prevent even 50%, 60% or 75% of the CHPPM standards from being reached.

Preferably, the entire hydration system, as assembled for use, is  
resistant to these chemical agents so that drink fluid may be stored in reservoir 12 and  
selectively dispensed to a user through tube assembly 34 and any associated  
20 components without the drink fluid being contaminated by the chemical agents. By "as  
assembled for use," it is meant that portions of the hydration system that are enclosed  
by sufficiently chemically resistant materials may themselves be formed from  
materials, or otherwise be constructed, such that they are not themselves sufficiently  
chemically resistant. For example, an illustrative, schematic component of a hydration  
25 system is shown in Fig. 40 and indicated generally at 220. As shown, component 220  
is depicted as a length of flexible drink tube, such as may be utilized in tube assembly  
34. In Fig. 40, component 220 is entirely formed from one or more materials 222 that  
meet or exceed the CHPPM (or other selected) standards for one or more selected  
chemical agents in the composition and construction present in the hydration system.  
30 By this it is recognized that the chemical resistance of a material is at least partially  
defined by the material's composition and by the thickness of the material. Therefore,  
a material that is sufficiently chemically resistant to sarin and mustard agents, for

example, when present in a first thickness may not be sufficiently chemically resistant if the thickness is reduced.

Illustrative, non-exclusive examples of chemically resistant materials for constructing components of hydration system 10 include thermoset epoxies such as 5 vulcanized butyl rubber and chloro-isobutene-isoprene rubber (chloro-butyl), thermoplastic elastomers such as Sentoprene™ rubber, nylon, ABS, polyurethane, polypropylene, polyethylene. The choice of materials for a particular component include considerations of the expected forces to be applied to the component, structural requirements, and flexibility requirements, and accordingly may vary from 10 component to component and system to system.

It is within the scope of the invention that chemically resistant components of a hydration system may include a chemically resistant cover, or sheath, that is applied over a structure that is not, or not sufficiently, chemically resistant. For example, in Fig. 41, a portion of tube assembly 34 is shown encased within a cover, or 15 sheath, 224 that is formed from one or more chemically resistant materials 222. Collectively, the sheathed tube assembly provides another example of a chemically resistant component 220. More specifically, although tube assembly 34 may not be sufficiently chemically resistant, the assembled component 220 is sufficiently chemically resistant because sheath 224 prevents the chemical agents from reaching 20 tube assembly 34. The sheath may be permanently bonded or otherwise applied to the component or removably mounted on the component.

It is also within the scope of the invention that the preceding discussion applies to other flexible components of the hydration system (such as reservoir 12, some mouthpieces 42 and some exit ports 30) and other more rigid components of the 25 hydration system (such as some exit ports 30, on/off valve 76, quick-connect assembly 70, gas mask fittings 160 and some mouthpieces 42). In Fig. 42, examples of these and other suitable constructions for chemically resistant components of a hydration system are schematically illustrated. As shown, each illustrative, fragmentary component includes an exterior surface 230 that is oriented to be contacted by external chemical 30 agents to which the hydration system is exposed, and an internal surface 232 that is oriented to contact drink fluid within the hydration system. In Fig. 42, reference numeral 240 schematically depicts a component that is entirely formed from a chemically resistant material, and reference numeral 242 schematically depicts a

component that includes an outer covering or sheath 224 that is formed from a chemically resistant material. It may be desirable to include an underlying coating or fluid barrier 246 with some chemically resistant materials to prevent the materials from affecting the taste of the drink fluid carried in the hydration system. For example,  
5 vulcanized butyl rubber tends to negatively affect the taste of water or other drink fluids and therefore, a waterproof barrier 246 may be used to preserve the original taste of the drink fluid when vulcanized butyl rubber is used as chemically resistant material 222. This construction is schematically illustrated at 248 in Fig. 42. Barrier 246 may take any suitable form, such as being a film, coating, sheet, independent layer, etc. As  
10 yet another example, and as schematically illustrated at 250, a chemically resistant component 220 may be formed from a plurality of layers that collectively provide a chemically resistant composite, even if one or more of the layers (or even each of the individual layers) is not chemically resistant.

In Fig. 43, a less schematic example of chemically resistant components  
15 220 is provided. As shown, tube assembly 34 (including tube portions 192 and 194) and a quick connect assembly 70 with an on/off valve 76 and a gas-mask fitting 160 are all fluidly interconnected and each of these components is formed from at least one chemically resistant material 222.

The portion of a hydration system to be formed from chemically  
20 resistant materials depends to some degree upon the intended environment and method of using the hydration system. Of course, in many applications, such as sporting and recreational applications, none of the hydration systems components need to be constructed of these materials. In applications where there is reasonable risk of exposure to chemical agents, the most protective design is for the entire  
25 hydration system (reservoir, exit port, tube assembly, mouthpiece, quick-connect assembly, and any additional components) be constructed from chemically resistant materials so that the drink fluid is protected while stored and dispensed regardless of any other protective measures employed by a user.

#### Industrial Applicability

30 The present invention is applicable in any hydration system in which drink fluid is provided to a user. The invention is particularly useful with personal hydration systems in which drink fluid is carried by a user in a fluid reservoir and delivered for drinking to a user via a mouthpiece that is fluidly connected to the

reservoir by a drink tube. Embodiments of the present invention are also applicable to personal hydration systems that are selectively configured for use by users wearing gas masks.

It is believed that the disclosure set forth above encompasses multiple 5 distinct inventions with independent utility. While each of these inventions has been disclosed in its preferred form, the specific embodiments thereof as disclosed and illustrated herein are not to be considered in a limiting sense as numerous variations are possible. The subject matter of the inventions includes all novel and non-obvious combinations and subcombinations of the various elements, features, 10 functions and/or properties disclosed herein. Similarly, where the claims recite "a" or "a first" element or the equivalent thereof, such claims should be understood to include incorporation of one or more such elements, neither requiring nor excluding two or more such elements.

An illustrative, non-exclusive example of an invention according to 15 the present disclosure is a personal hydration system that includes at least (1) a reservoir having a body portion with an internal compartment adapted to receive a volume of drink fluid and a selectively sealable fill port having an opening through which drink fluid may be added to or removed from the compartment; (2) an elongate downstream assembly extending in fluid communication from the reservoir 20 to define a fluid conduit through which drink fluid may flow from the compartment for drinking by a user, wherein the downstream assembly comprises a plurality of fluidly interconnected components selected from the group consisting of a length of hollow drink tubing through which drink fluid may flow, an on/off valve adapted to selectively obstruct the fluid conduit and prevent drink fluid from flowing 25 therethrough, a mouthpiece adapted to dispense drink fluid to a user's mouth, a bite-actuated mouthpiece adapted to dispense drink fluid to a user's mouth upon receipt of user-applied compressive forces to the mouthpiece, an exit port adapted to fluidly interconnect the downstream assembly and the reservoir to permit drink fluid to be drawn from the compartment into the downstream assembly, and a gas mask fitting 30 adapted to fluidly interconnect the quick-connect assembly with an intake tube of a gas mask, and further wherein the downstream assembly further includes at least one quick-connect assembly adapted to fluidly interconnect at least two of the plurality of components, wherein the quick-connect assembly includes at least (3) a male

coupling member having a shaft that includes a tip and which defines at least a portion of the fluid conduit, wherein the male coupling member includes a region distal the tip with a port through which drink fluid may selectively flow into or out of the assembled quick-connect assembly; (4) a female coupling member having a body with an opening sized to receive at least the tip of the male coupling member, wherein the opening is in fluid communication with a cavity that extends through the female coupling member to a region distal the opening that includes a port through which drink fluid may selectively flow into or out of the assembled quick-connect assembly; and (5) a resilient lock ring coupled to the female coupling member and adapted to selectively engage prevent removal of the shaft of the male coupling member when the shaft of the male coupling member is at least partially inserted into the passage, wherein the lock ring defines a passage and is selectively deformable between an unlocked orientation, in which the tip of the male coupling member may pass through the passage, and a locked orientation, in which the tip of the male coupling member may not pass through the passage, and further wherein the lock ring is biased to the locked configuration.

As another non-exclusive example, the present disclosure is also directed to a quick-connect kit for forming an assembled quick-connect assembly that defines a fluid conduit through which drink fluid may flow, with the kit including (1) at least one male coupling member having a shaft that includes a tip and which defines at least a portion of a fluid conduit, wherein the male coupling member includes a region distal the tip with a port through which drink fluid may selectively flow into or out of the assembled quick-connect assembly, and further wherein the region includes a mount; (2) at least one a female coupling member having a body with an opening sized to receive at least the tip of a male coupling member, wherein the opening is in fluid communication with a cavity that extends through the female coupling member to a region distal the opening that includes a port through which drink fluid may selectively flow into or out of the assembled quick-connect assembly, wherein the region includes a mount; and (3) a lock member adapted to releasably and fluidly interconnect a male coupling member and a female coupling member, wherein the lock member is selectively configured between a locked configuration, in which the lock member is configured to retain the male and the female coupling members in fluid interconnection with each other,

and an unlocked configuration, in which the lock member is configured to permit the male coupling member to be selectively removed from and inserted into the passage of the female coupling member; with the mount of a first one of the male and the female coupling members adapted to be fluidly interconnected with a tube assembly  
5 of a hydration system upstream from a second one of the male and the female coupling members, and with the kit including at least a pair of the second one of the male and the female coupling members, with the mount of one of the second one of the male and the female coupling members adapted to fluidly interconnect the assembly with at least one of a length of drink tubing and a mouthpiece and the  
10 mount of the other of the second one of the male and the female coupling members adapted to fluidly interconnect the assembly with an intake tube of a gas mask, and furthermore upon configuring the lock member to its unlocked configuration, the second ones of the male and the female coupling members may be selectively and interchangeably fluidly interconnected with the first one of the male and the female  
15 coupling members.

As yet another example, the present disclosure is directed to personal hydration systems and/or gas masks that include such a kit.

As still another example, the present disclosure is directed to chemically resistant hydration systems that include at least (1) a reservoir having a  
20 body portion with an internal compartment adapted to receive a volume of drink fluid and a selectively sealable fill port having an opening through which drink fluid may be added to or removed from the compartment; and (2) an elongate downstream assembly extending in fluid communication from the reservoir to define a fluid conduit through which drink fluid may flow from the compartment for drinking by a  
25 user, wherein the downstream assembly comprises a plurality of fluidly interconnected components selected from the group consisting of a length of hollow drink tubing through which drink fluid may flow, an on/off valve adapted to selectively obstruct the fluid conduit and prevent drink fluid from flowing therethrough, a mouthpiece adapted to dispense drink fluid to a user's mouth, a bite-  
30 actuated mouthpiece adapted to dispense drink fluid to a user's mouth upon receipt of user-applied compressive forces to the mouthpiece, an exit port adapted to fluidly interconnect the downstream assembly and the reservoir to permit drink fluid to be drawn from the compartment into the downstream assembly, and a gas mask fitting

adapted to fluidly interconnect the quick-connect assembly with an intake tube of a gas mask, and further wherein the downstream assembly further includes at least one quick-connect assembly adapted to fluidly interconnect at least two of the plurality of components, and further the plurality of fluidly interconnected components are  
5 adapted to be chemically resistant, such that drink fluid may remain in the downstream assembly when the downstream assembly is exposed to a chemical agent present in a concentration of at least 10 g/m<sup>2</sup> without more than a maximum acceptable amount of the chemical agent penetrating the downstream assembly and contacting the drink fluid. Illustrative examples of these chemical agents include  
10 mustard blister agent and/or sarin nerve agent. Illustrative maximum acceptable amounts of mustard blister agent include 0.047 mg/L, 0.003525 mg/L and 0.00235 mg/L. Illustrative maximum acceptable amounts of sarin blister agent include 0.0093 mg/L, 0.006975 mg/L and 0.00465 mg/L.

It is believed that the following claims particularly point out certain  
15 combinations and subcombinations that are directed to one or more of the disclosed inventions and are novel and non-obvious. Inventions embodied in other combinations and subcombinations of features, functions, elements and/or properties may be claimed through amendment of the present claims or presentation of new claims in this or a related application. Such amended or new claims, whether they  
20 are directed to a different invention or directed to the same invention, whether different, broader, narrower or equal in scope to the original claims, are also regarded as included within the subject matter of the inventions of the present disclosure.

**WE CLAIM:**

1. A personal hydration system, comprising:

a reservoir having a body portion with an internal compartment adapted to receive a volume of drink fluid, wherein the reservoir includes a selectively sealable fill port having an opening through which drink fluid may be added to or removed from the compartment; and

an elongate downstream assembly extending in fluid communication from the reservoir to define a fluid conduit through which drink fluid may flow from the compartment for drinking by a user, wherein the downstream assembly comprises a plurality of fluidly interconnected components selected from the group consisting of a length of hollow drink tubing through which drink fluid may flow, an on/off valve adapted to selectively obstruct the fluid conduit and prevent drink fluid from flowing therethrough, a mouthpiece adapted to dispense drink fluid to a user's mouth, a bite-actuated mouthpiece adapted to dispense drink fluid to a user's mouth upon receipt of user-applied compressive forces to the mouthpiece, an exit port adapted to fluidly interconnect the downstream assembly and the reservoir to permit drink fluid to be drawn from the compartment into the downstream assembly, and a gas mask fitting adapted to fluidly interconnect a quick-connect assembly with an intake tube of a gas mask, and further wherein the downstream assembly further includes at least one quick-connect assembly adapted to fluidly interconnect at least two of the plurality of components, wherein the quick-connect assembly comprises:

a male coupling member having a shaft that includes a tip and which defines at least a portion of the fluid conduit, wherein the male coupling member includes a region distal the tip with a port through which drink fluid may selectively flow into or out of the assembled quick-connect assembly;

a female coupling member having a body with an opening sized to receive at least the tip of the male coupling member, wherein the opening is in fluid communication with a cavity that extends through the female coupling member to a region distal the opening that includes a port through which drink fluid may selectively flow into or out of the assembled quick-connect assembly; and

a resilient lock ring coupled to the female coupling member and including a passage extending therethrough, wherein the lock ring is adapted to selectively engage and prevent removal of the shaft of the male coupling member

when the shaft of the male coupling member is at least partially inserted into the passage, wherein the lock ring is selectively deformable between an unlocked configuration, in which the tip of the male coupling member may pass through the passage, and a locked configuration, in which the tip of the male coupling member may not pass through the passage, and further wherein the lock ring is biased to the locked configuration.

2. The hydration system of claim 1, wherein the shaft of the male coupling member includes a region of reduced cross-sectional area bounded by a pair of regions of greater cross-sectional area than the region of reduced cross-sectional area and further wherein the region of reduced cross-sectional area is sized such that the region of reduced cross-sectional area may extend within the passage with the regions of greater cross-sectional area on respective sides of the lock ring.

3. The hydration system of claim 2, wherein the tip of the male coupling member defines one of the regions of greater cross-sectional area.

4. The hydration system of claim 2, wherein when the lock ring is in the locked configuration, the regions of greater cross-sectional area cannot fit through the passage.

5. The hydration system of claim 2, wherein the lock ring is adapted to deflect from its locked configuration to its unlocked configuration upon urging of one of the regions of greater cross-sectional area through the passage.

6. The hydration system of claim 5, wherein upon insertion of the one of the regions of greater cross-sectional area through the passage, the lock ring is biased to automatically return toward the locked configuration to seat the lock ring upon the region of reduced cross-sectional area of the male coupling member.

7. The hydration system of claim 1, wherein the lock ring includes at least one release member adapted to configure the lock ring to the unlocked configuration responsive to user-applied forces thereto.

8. The hydration system of claim 1, wherein the female coupling member includes at least one aperture in the body, wherein the lock ring includes at least one release member that is biased to extend from the passage at least into one of the at least one apertures in the body of the female coupling member, and further wherein upon urging of the at least one release member toward the passage, the lock ring is urged toward the unlocked configuration.

9. The hydration system of claim 1, wherein the lock ring is adapted to be configured between the locked and the unlocked configurations without requiring sliding or rotational movement of the lock ring relative to the female coupling member.

10. The hydration system of claim 1, wherein the region of at least one of the female and the male coupling members further includes a mount that is adapted to fluidly interconnect the region with another component of the downstream assembly.

11. The hydration system of claim 10, wherein the mount is adapted to receive a length of drink tubing.

12. The hydration system of claim 10, wherein the mount is adapted to receive a mouthpiece.

13. The hydration system of claim 1, wherein the regions of both of the female and the male coupling members further include mounts that are adapted to fluidly interconnect the regions with other components of the downstream assembly.

14. The hydration system of claim 1, wherein the quick-connect assembly is integrated with at least one of the plurality of fluidly interconnected components.

15. The hydration system of claim 14, wherein at least one of the male coupling member and the female coupling member shares a common housing with at least one of the plurality of fluidly interconnected components.

16. The hydration system of claim 1, wherein the quick-connect assembly further includes at least one of the group consisting of an on/off valve adapted to selectively obstruct the fluid conduit and prevent drink fluid from flowing therethrough, a mouthpiece adapted to dispense drink fluid to a user's mouth, a bite-actuated mouthpiece adapted to dispense drink fluid to a user's mouth upon receipt of user-applied compressive forces to the mouthpiece, an exit port adapted to fluidly interconnect the downstream assembly and the reservoir, and a gas-mask fitting adapted to fluidly interconnect the quick-connect assembly with an intake tube of a gas mask.

17. The hydration system of claim 1, further comprising a pack into which the reservoir is received.

18. The hydration system of claim 1, wherein the plurality of fluidly interconnected components are adapted to be chemically resistant, such that drink fluid may remain in the downstream assembly when the downstream assembly is exposed to a chemical agent present in a concentration of at least 10 g/m<sup>2</sup> without more than a maximum acceptable amount of the chemical agent penetrating the downstream assembly and contacting the drink fluid.

19. The hydration system of claim 18, wherein the chemical agent includes mustard blister agent and the maximum acceptable amount is 0.047 mg/L.

20. The hydration system of claim 18, wherein the chemical agent includes mustard blister agent and the maximum acceptable amount is 0.0235 mg/L.

21. The hydration system of claim 18, wherein the chemical agent includes sarin nerve agent and the maximum acceptable amount is 0.0093 mg/L.

22. The hydration system of claim 18, wherein the chemical agent includes sarin nerve agent and the maximum acceptable amount is 0.00465 mg/L.

23. The hydration system of claim 18, wherein the reservoir is also adapted to be chemically resistant, such that drink fluid may remain in the downstream assembly when the downstream assembly is exposed to a chemical agent present in a concentration of at least 10 g/m<sup>2</sup> without more than a maximum acceptable amount of the chemical agent penetrating the downstream assembly and contacting the drink fluid.

24. The hydration system of claim 23, wherein the reservoir is formed from a flexible chemically resistant material.

25. The hydration system of claim 18, wherein at least one of the plurality of fluidly interconnected components includes a cover that is formed from a chemically resistant material.

26. The hydration system of claim 18, wherein at least one of the plurality of fluidly interconnected components is formed from a chemically resistant material.

27. A quick-connect kit for forming an assembled quick-connect assembly that defines a fluid conduit through which drink fluid may flow, the kit comprising:

at least one male coupling member having a shaft that includes a tip and which defines at least a portion of a fluid conduit, wherein the male coupling member includes a region distal the tip with a port through which drink fluid may selectively flow into or out of the assembled quick-connect assembly, and further wherein the region includes a mount;

at least one female coupling member having a body with an opening sized to receive at least the tip of a male coupling member, wherein the opening is in fluid communication with a cavity that extends through the female coupling member to a region distal the opening that includes a port through which drink fluid may selectively flow into or out of the assembled quick-connect assembly, wherein the region includes a mount;

a lock member adapted to releasably and fluidly interconnect a male coupling member and a female coupling member, wherein the lock member is selectively configured between a locked configuration, in which the lock member is configured to retain the male and the female coupling members in fluid interconnection with each other, and an unlocked configuration, in which the lock member is configured to permit the male coupling member to be selectively removed from and inserted into the cavity of the female coupling member;

wherein the mount of a first one of the male and the female coupling members is adapted to be fluidly interconnected with a tube assembly of a hydration system upstream from a second one of the male and the female coupling members, and further wherein the kit includes at least a pair of the second one of the male and the female coupling members, with the mount of one of the second one of the male and the female coupling members being adapted to fluidly interconnect the assembly with at least one of a length of drink tubing and a mouthpiece and the mount of the other of the second one of the male and the female coupling members being adapted to fluidly interconnect the assembly with an intake tube of a gas mask, and

further wherein upon configuring the lock member to its unlocked configuration, the second one of the male and the female coupling members may be

selectively and interchangeably fluidly interconnected with the first one of the male and the female coupling members.

28. The kit of claim 27, wherein the lock member is adapted to engage a portion of the male coupling member that is inserted into the passage and prevent removal of the portion of the male coupling member from the passage.

29. The kit of claim 28, wherein the lock member includes at least one release member adapted to configure the lock member to release the portion of the male coupling member upon receipt of a user-applied force to the release member.

30. The kit of claim 29, wherein the female coupling member includes at least one aperture through which the at least one release member at least partially extends.

31. The kit of claim 30, wherein the at least one release member is biased to extend at least partially through the aperture, and further wherein upon urging of the release member into the aperture, the lock member is urged to a configuration in which the portion of the male coupling member is released for removal from the passage.

32. The kit of claim 27, wherein the kit further includes at least three of the second one of the male and the female coupling members.

33. The kit of claim 32, wherein at least one of the second one of the male and the female coupling members includes an on/off valve adapted to selectively obstruct the fluid conduit to prevent drink fluid from flowing therethrough.

34. The kit of claim 32, wherein at least one of the second one of the male and the female coupling members includes a barbed mount adapted to receive a length of drink tubing.

35. The kit of claim 32, wherein at least one of the second one of the male and the female coupling members includes a mouthpiece.

36. The kit of claim 32, wherein at least one of the second one of the male and the female coupling members includes a fitting adapted to receive a mouthpiece.

37. The kit of claim 27, in combination with a personal hydration system including a fluid reservoir having a compartment adapted to receive a volume of drink fluid and an elongate tube assembly extending from the reservoir and in fluid communication therewith, wherein the tube assembly includes an end that is mounted on the mount of the first one of the male and the female coupling members.

38. The kit of claim 37, wherein the personal hydration system further includes a pack into which the reservoir is housed.

39. The kit of claim 37, in further combination with a gas mask having an input tube coupled to the mount of the other of the second one of the male and the female coupling members.

40. A personal hydration system, comprising:

a flexible reservoir having a body portion with an internal compartment adapted to receive a volume of drink fluid, wherein the reservoir includes a selectively sealable fill port having an opening through which drink fluid may be added to or removed from the compartment; and

an elongate downstream assembly extending in fluid communication from the reservoir to define a fluid conduit through which drink fluid may flow from the compartment for drinking by a user, wherein the downstream assembly comprises a plurality of fluidly interconnected components selected from the group consisting of a length of hollow drink tubing through which drink fluid may flow, an on/off valve adapted to selectively obstruct the fluid conduit and prevent drink fluid from flowing therethrough, a mouthpiece adapted to dispense drink fluid to a user's mouth, a bite-actuated mouthpiece adapted to dispense drink fluid to a user's mouth upon receipt of user-applied compressive forces to the mouthpiece, an exit port adapted to fluidly interconnect the downstream assembly and the reservoir to permit drink fluid to be drawn from the compartment into the downstream assembly, and a gas mask fitting adapted to fluidly interconnect a quick-connect assembly with an intake tube of a gas mask, and further wherein the downstream assembly further includes at least one quick-connect assembly adapted to fluidly interconnect at least two of the plurality of components, and further the plurality of fluidly interconnected components are adapted to be chemically resistant, such that drink fluid may remain in the downstream assembly when the downstream assembly is exposed to a chemical agent present in a concentration of at least 10 g/m<sup>2</sup> without more than a maximum acceptable amount of the chemical agent penetrating the downstream assembly and contacting the drink fluid.

41. The hydration system of claim 40, wherein the chemical agent includes mustard blister agent and the maximum acceptable amount is 0.047 mg/L.

42. The hydration system of claim 41, wherein the chemical agent further includes sarin nerve gas and the maximum acceptable amount is 0.0093 mg/L.

43. The hydration system of claim 40, wherein the chemical agent includes mustard blister agent and the maximum acceptable amount is 0.003525 g/L.

44. The hydration system of claim 40, wherein the chemical agent includes mustard blister agent and the maximum acceptable amount is 0.00235 mg/L.

45. The hydration system of claim 40, wherein the chemical agent includes sarin nerve agent and the maximum acceptable amount is 0.0093 mg/L.

46. The hydration system of claim 40, wherein the chemical agent includes sarin nerve agent and the maximum acceptable amount is 0.006975 mg/L.

47. The hydration system of claim 40, wherein the chemical agent includes sarin nerve agent and the maximum acceptable amount is 0.00465 mg/L.

48. The hydration system of claim 40, wherein the reservoir is also adapted to be chemically resistant, such that drink fluid may remain in the downstream assembly when the downstream assembly is exposed to a chemical agent present in a concentration of at least 10 g/m<sup>2</sup> without more than a maximum acceptable amount of the chemical agent penetrating the downstream assembly and contacting the drink fluid.

49. The hydration system of claim 48, wherein the reservoir is formed from a flexible chemically resistant material.

50. The hydration system of claim 40, wherein at least one of the plurality of fluidly interconnected components includes a cover that is formed from a chemically resistant material.

51. The hydration system of claim 40, wherein at least one of the plurality of fluidly interconnected components is formed from a chemically resistant material.

52. The hydration system of claim 40, further including a pack into which the reservoir is housed.

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Fig. 1

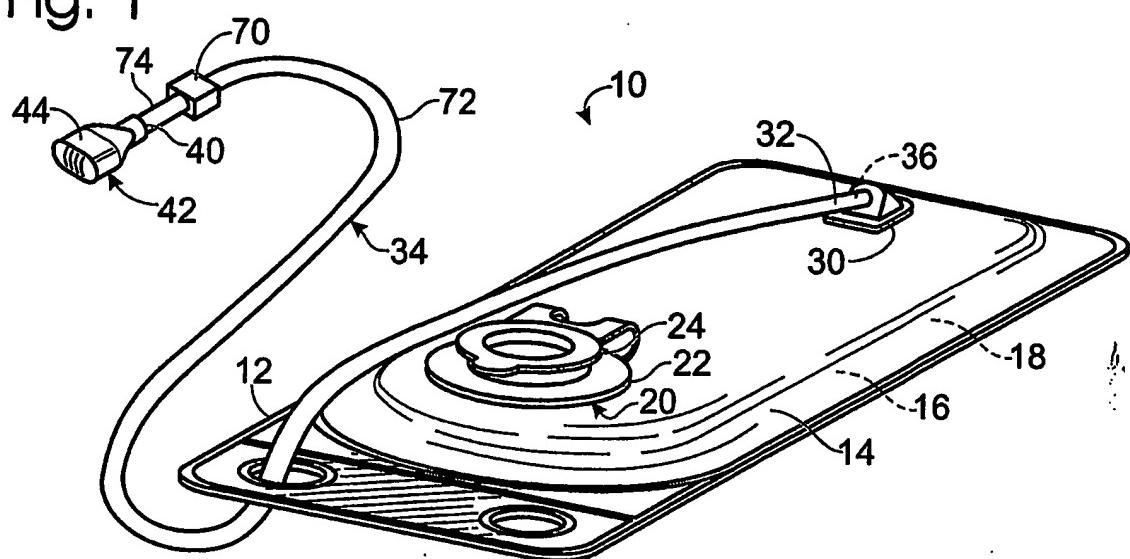


Fig. 2

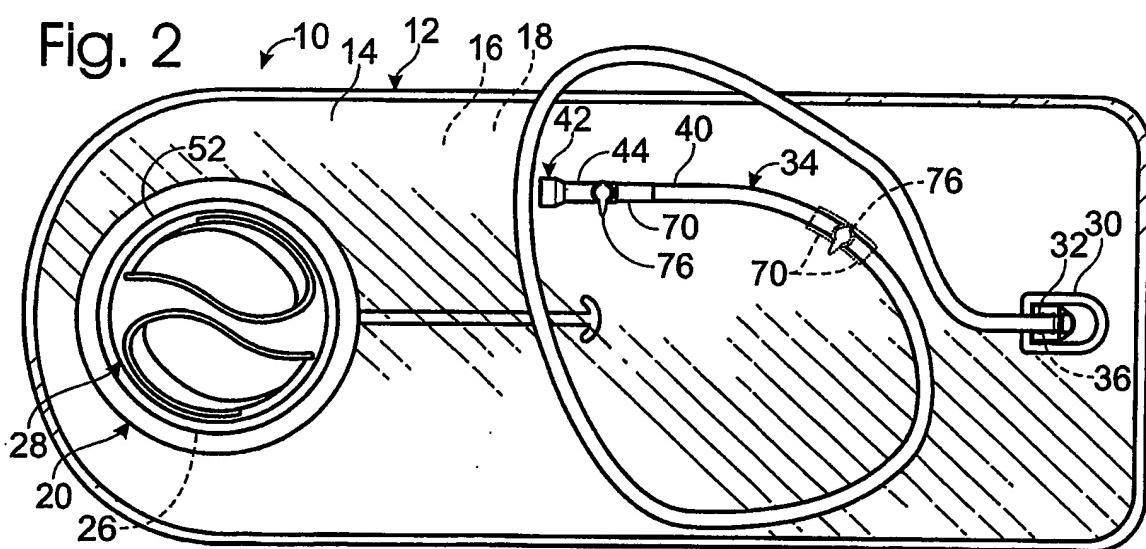
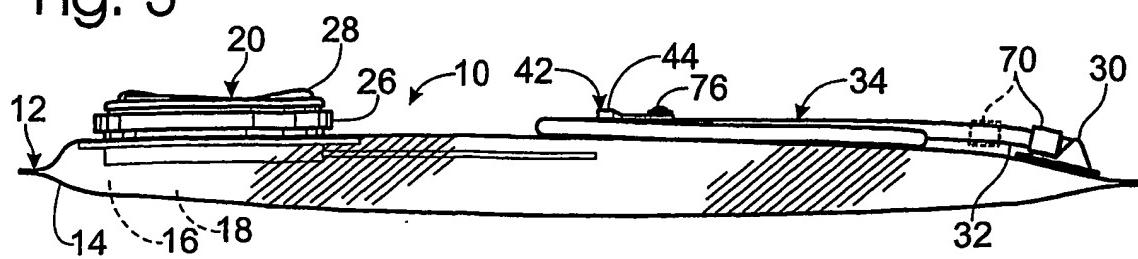


Fig. 3



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Fig. 5

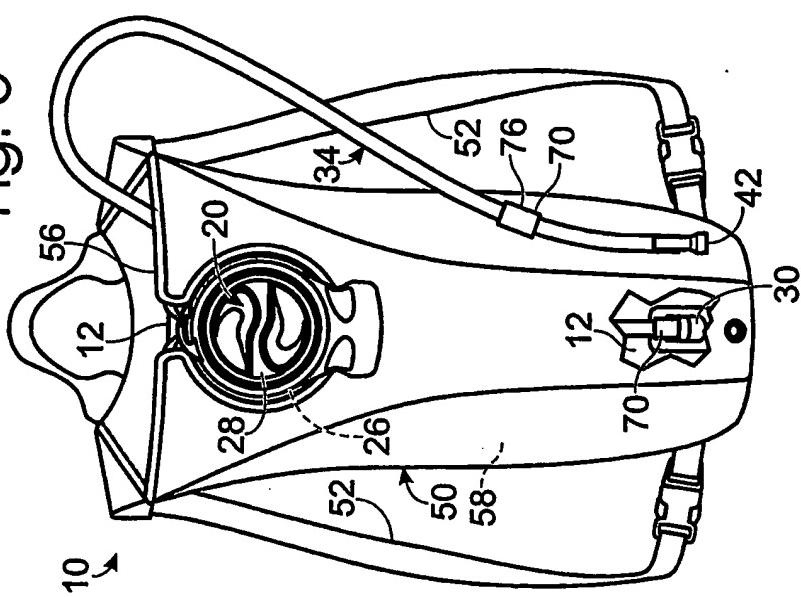


Fig. 6

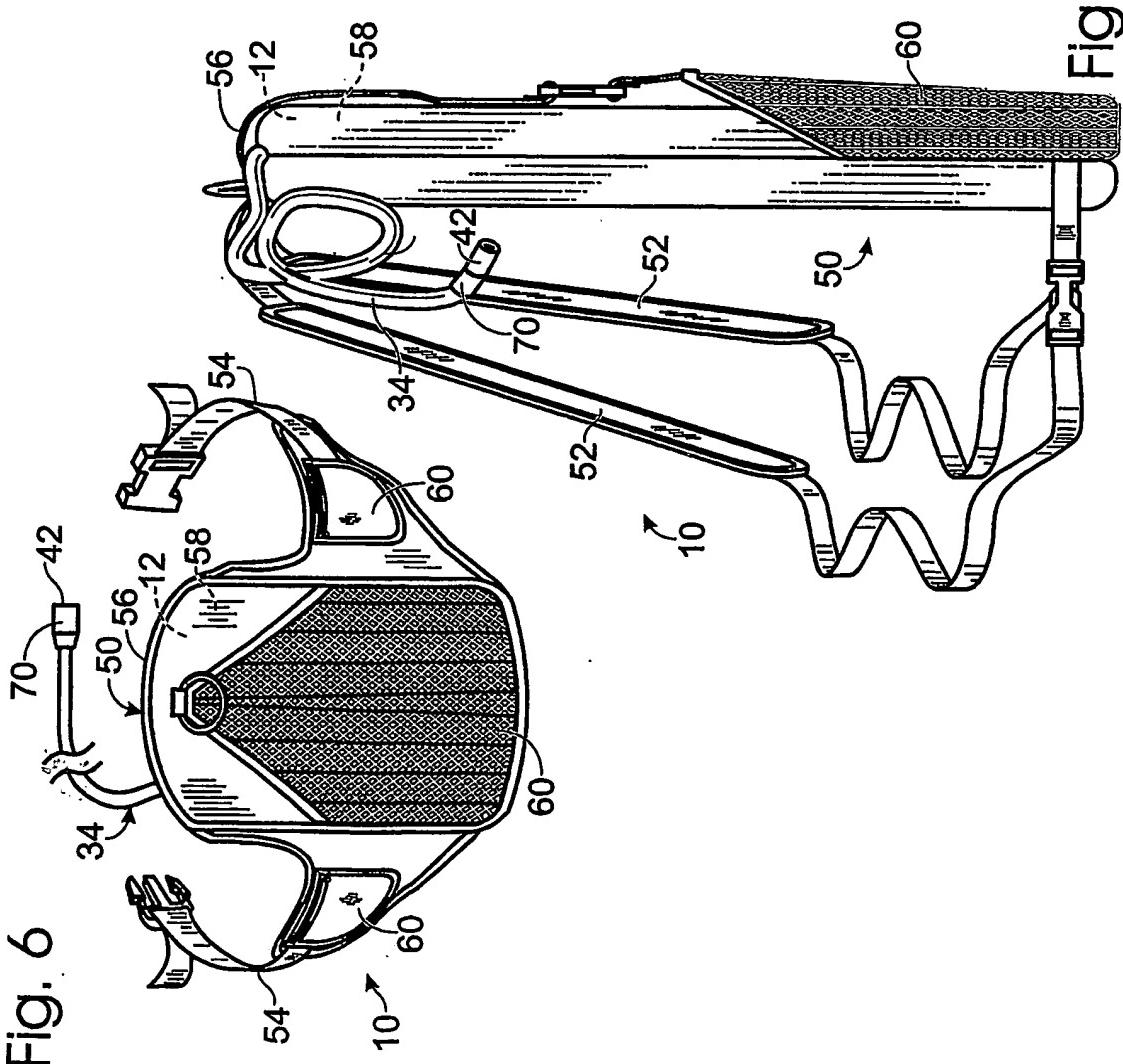
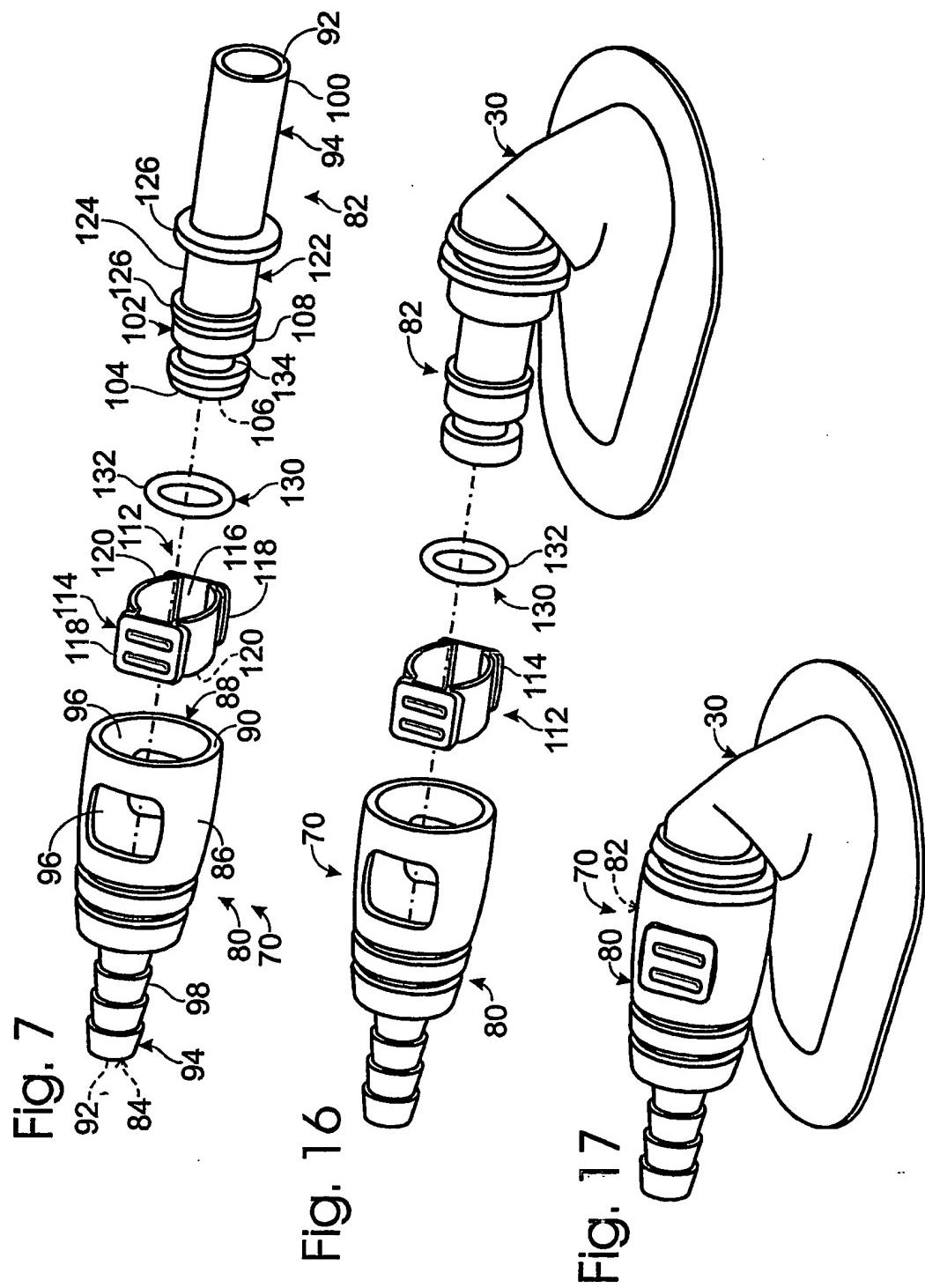


Fig. 4

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Fig. 8

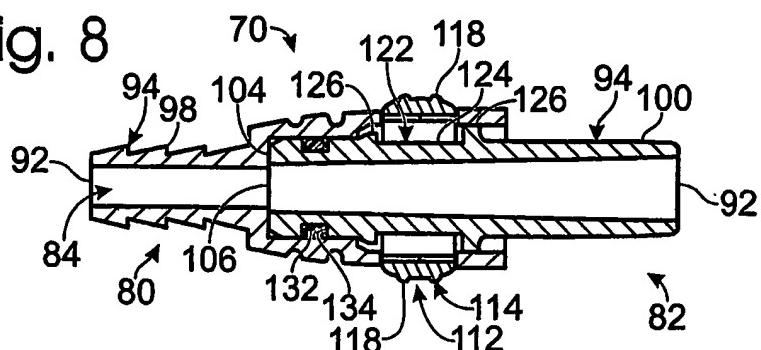


Fig. 9

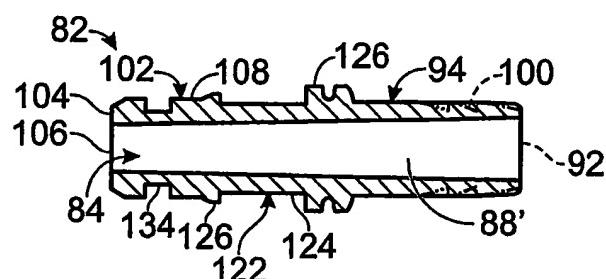


Fig. 10

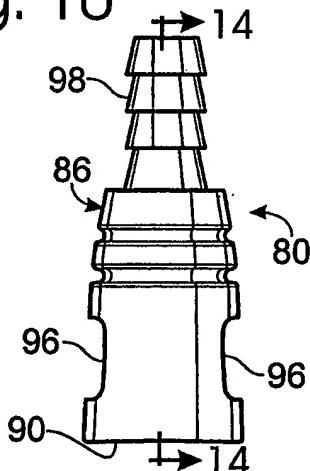


Fig. 11

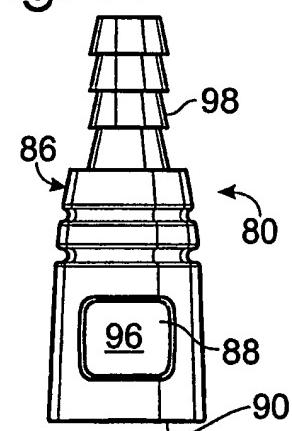


Fig. 12

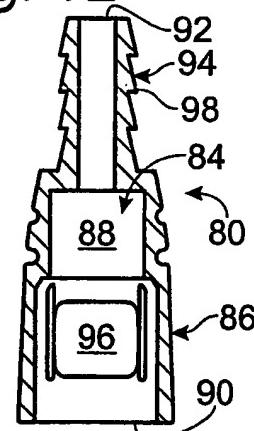


Fig. 13

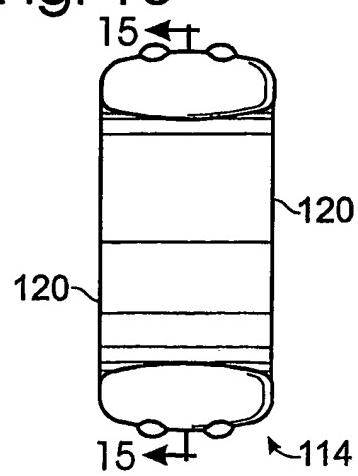


Fig. 14

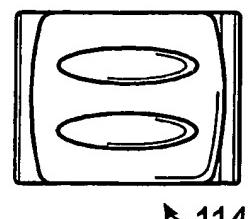
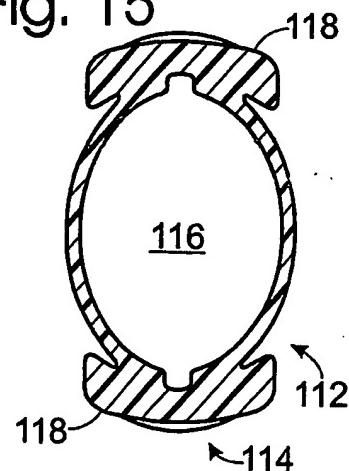


Fig. 15



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Fig. 18

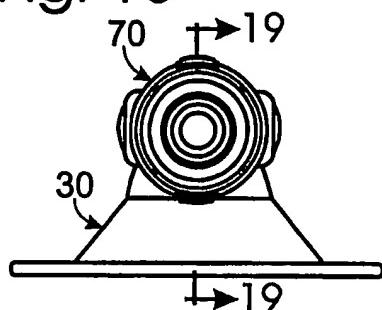


Fig. 19

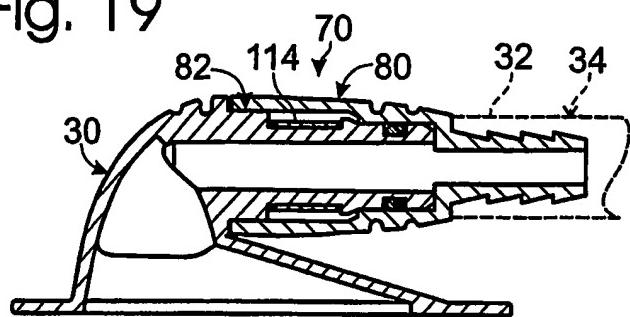


Fig. 20

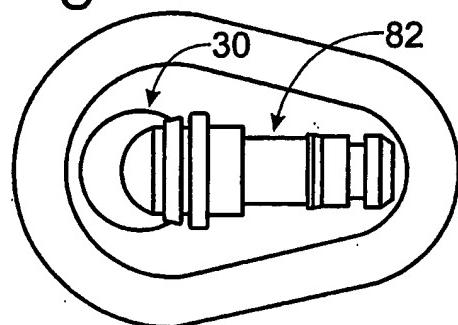


Fig. 21

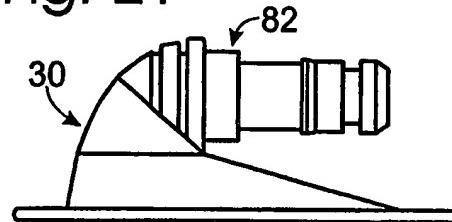


Fig. 22

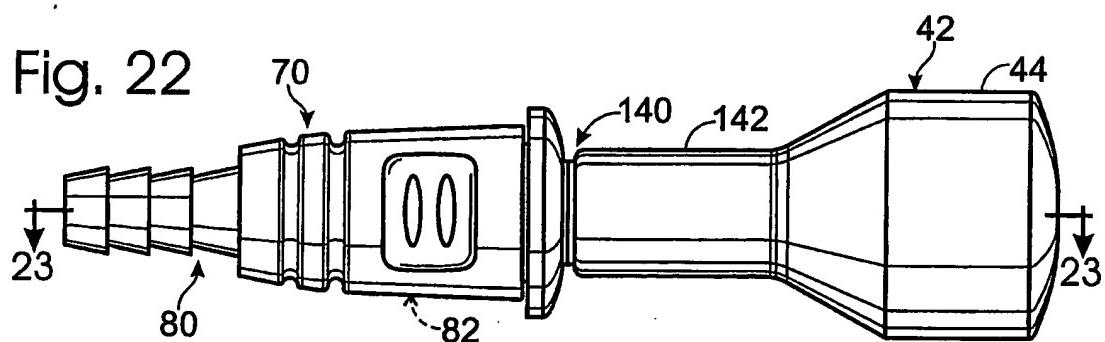
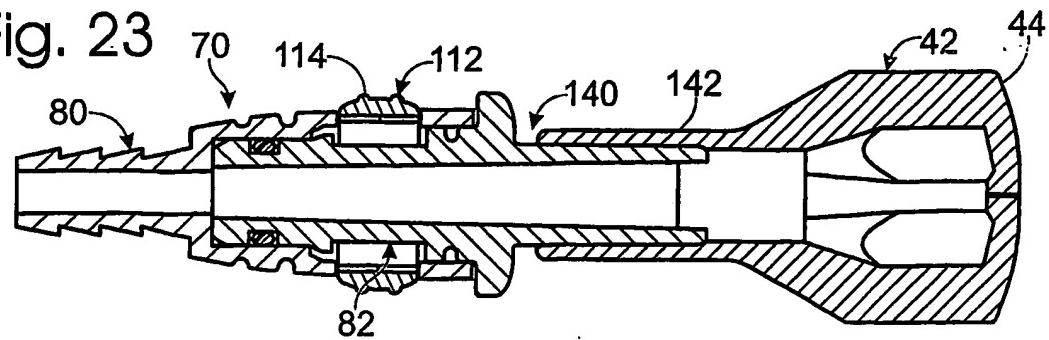


Fig. 23



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Fig. 24

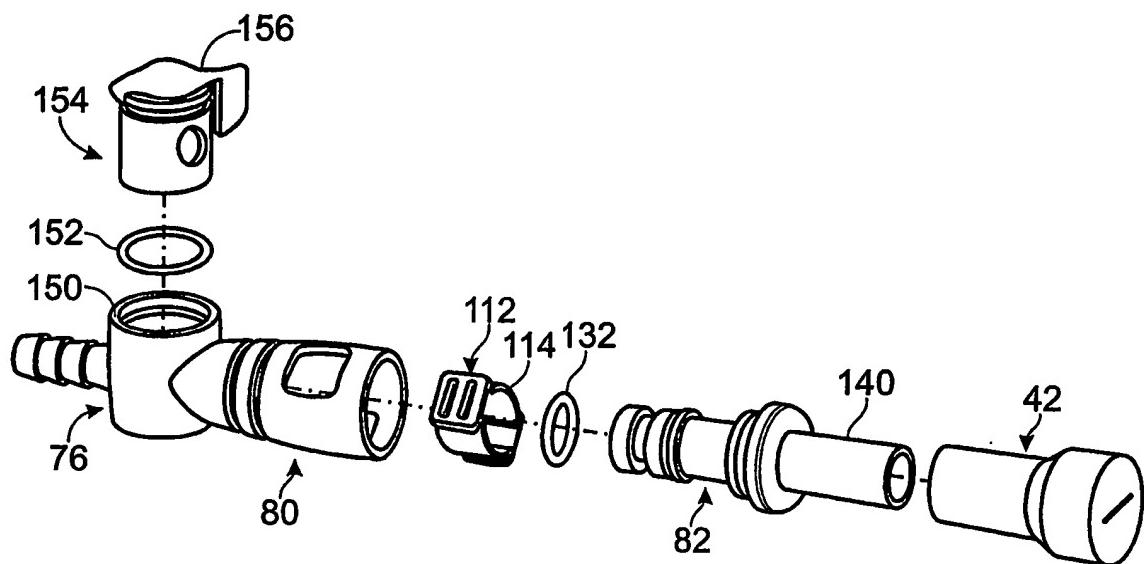


Fig. 25

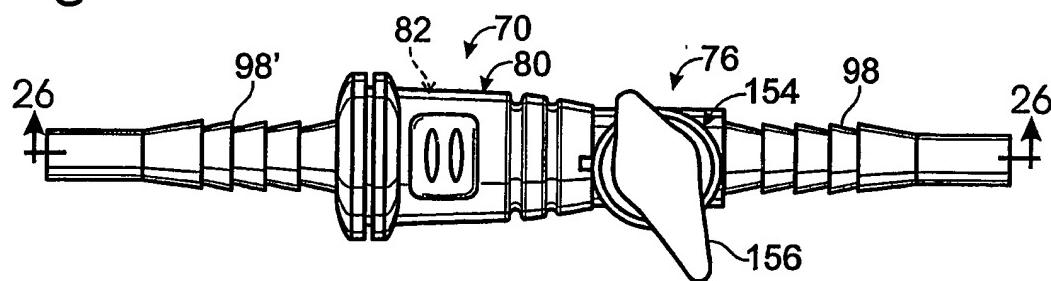
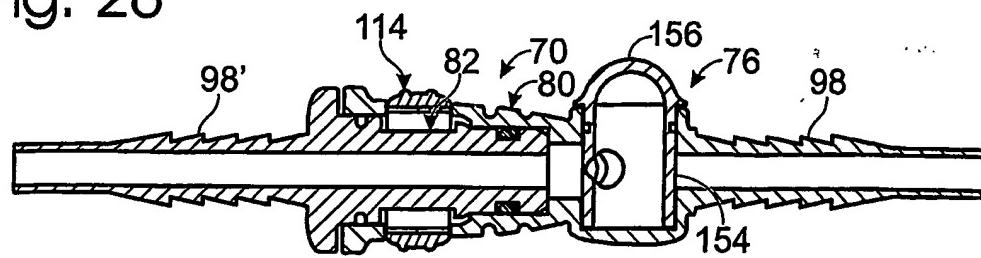


Fig. 26



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Fig. 27

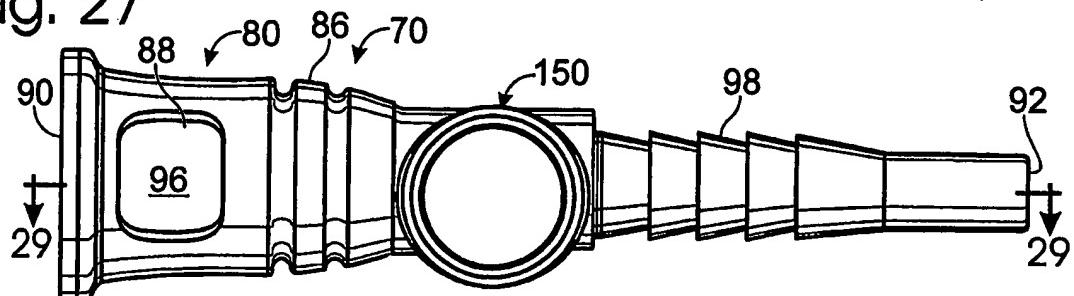


Fig. 28

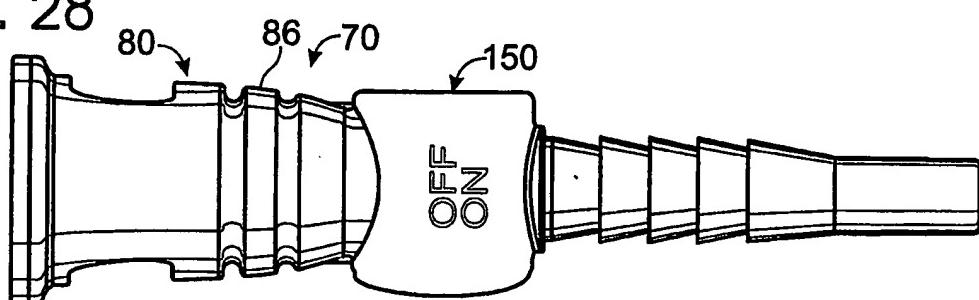


Fig. 29

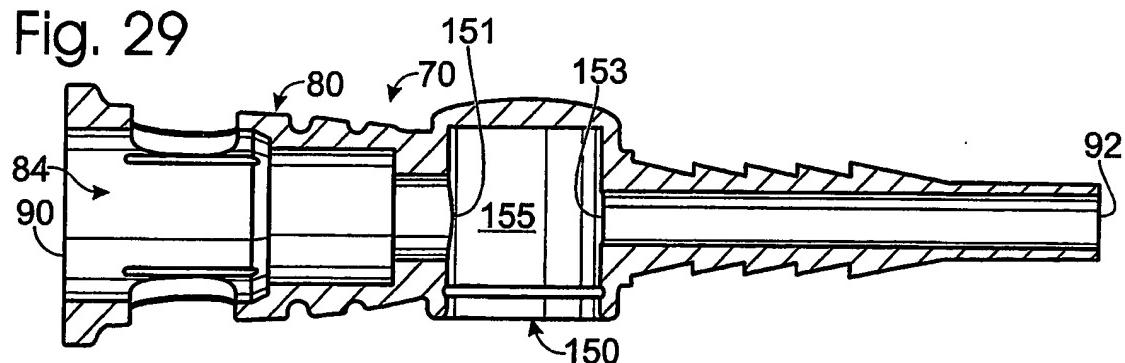


Fig. 30

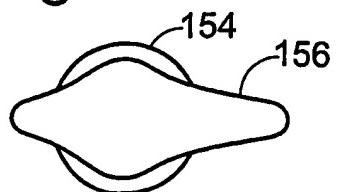


Fig. 31

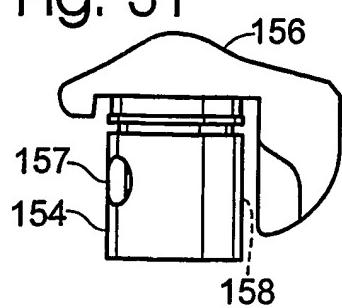
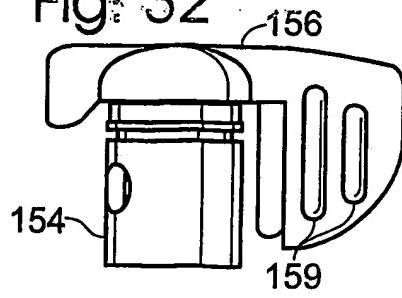


Fig. 32



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Fig. 33

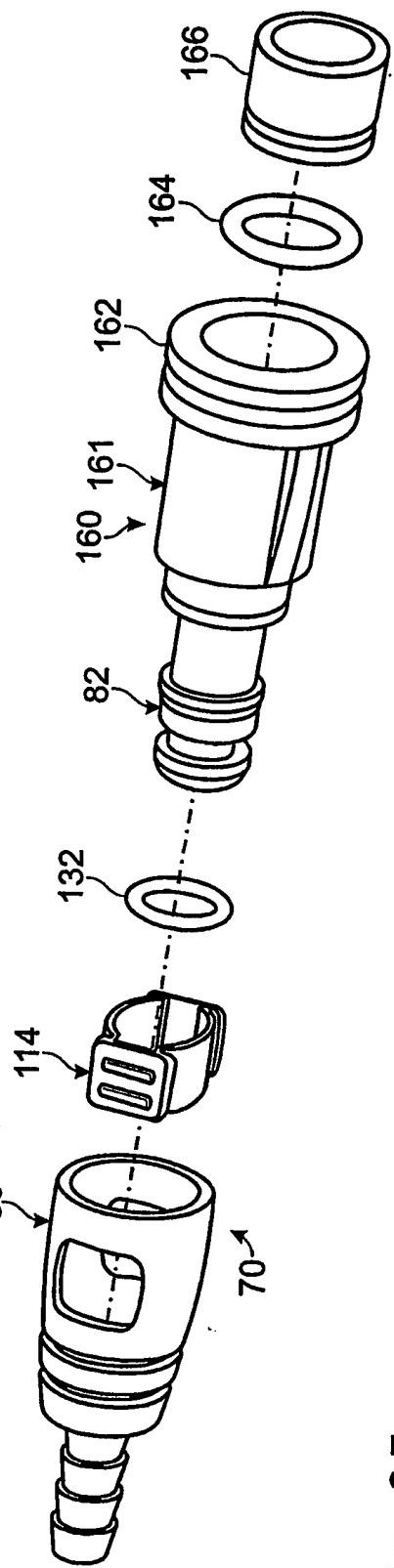
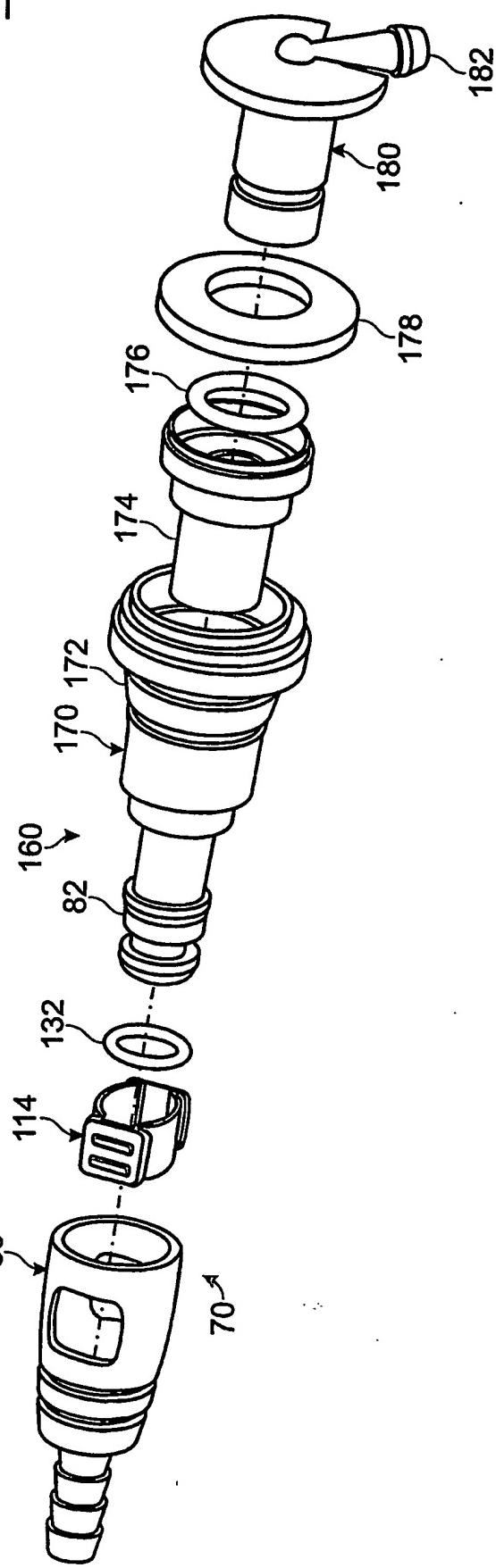


Fig. 35



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Fig. 34

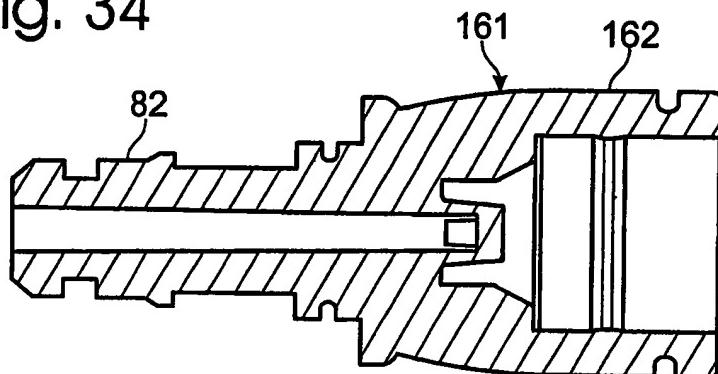


Fig. 36

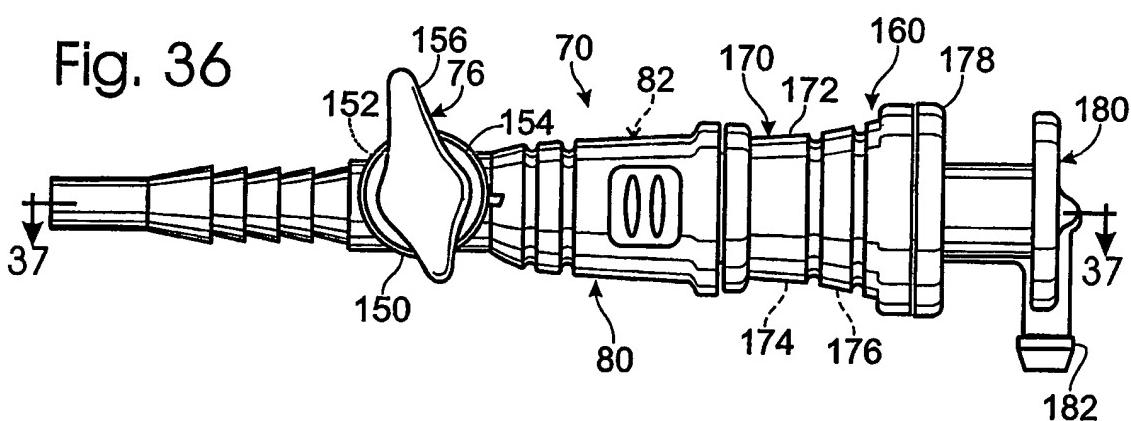
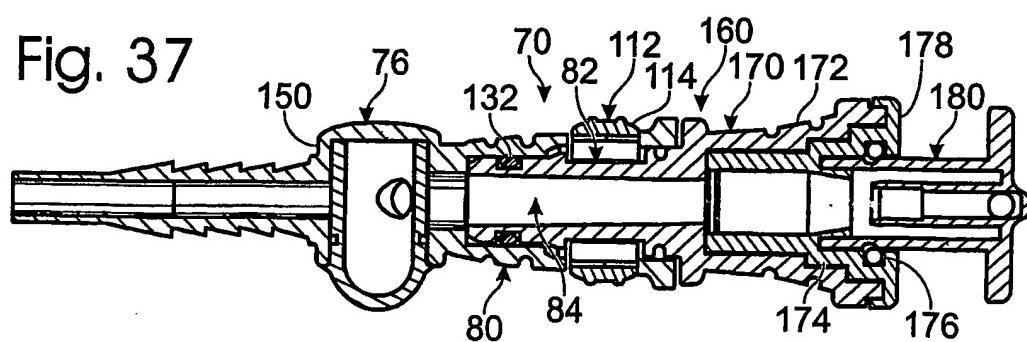


Fig. 37



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Fig. 38

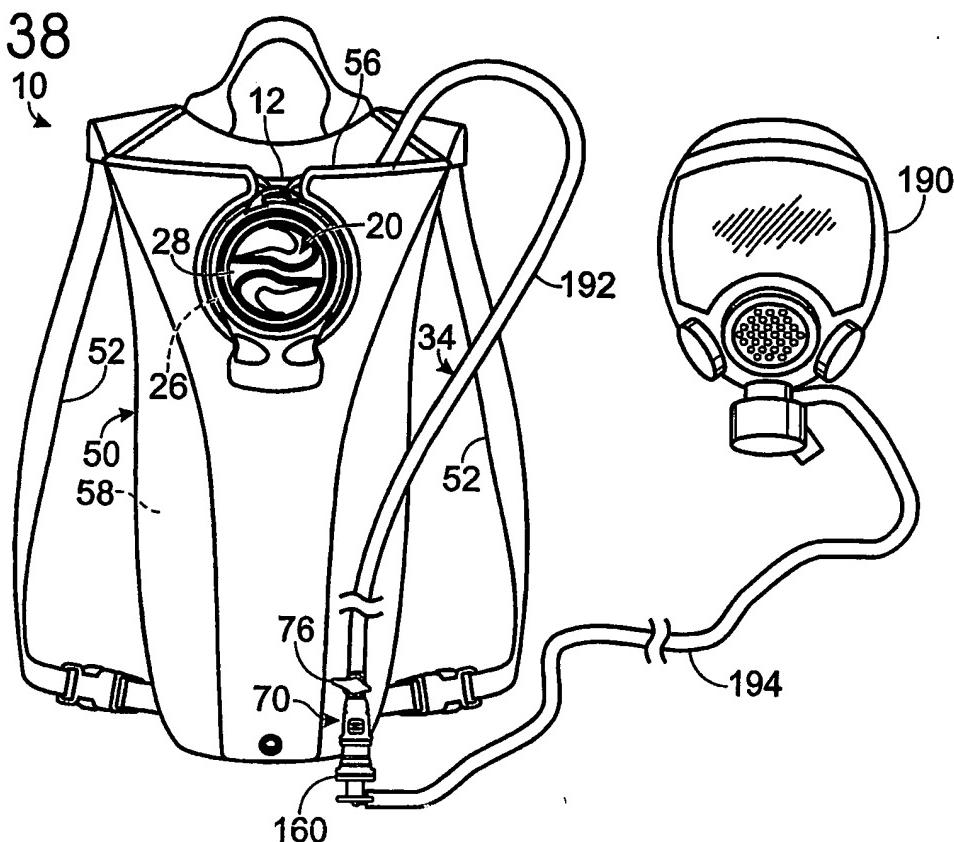
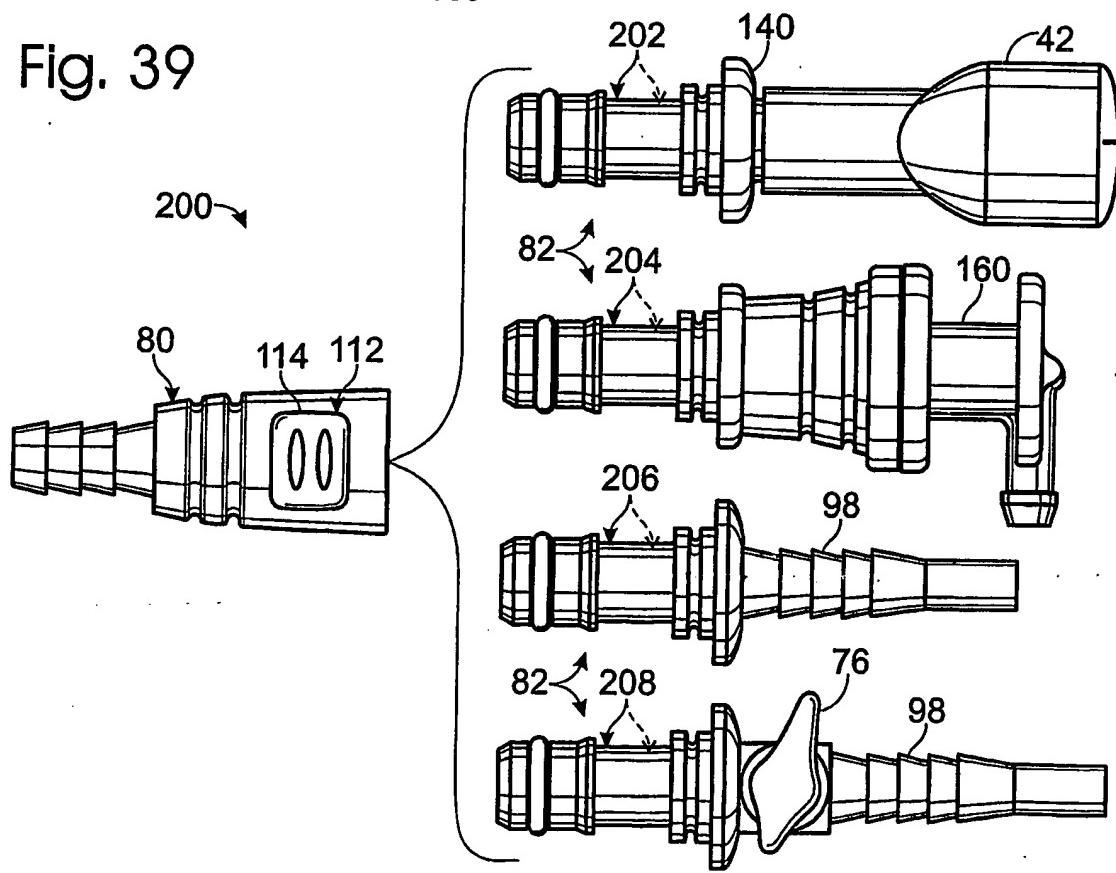


Fig. 39



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Fig. 40

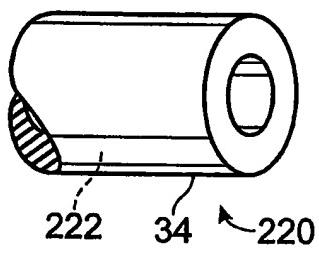


Fig. 41

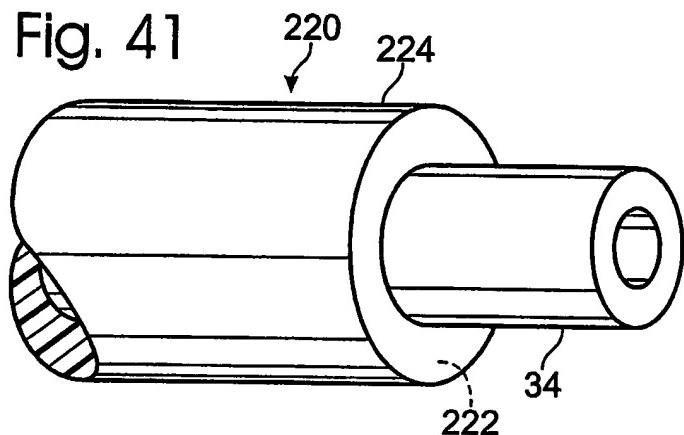


Fig. 42

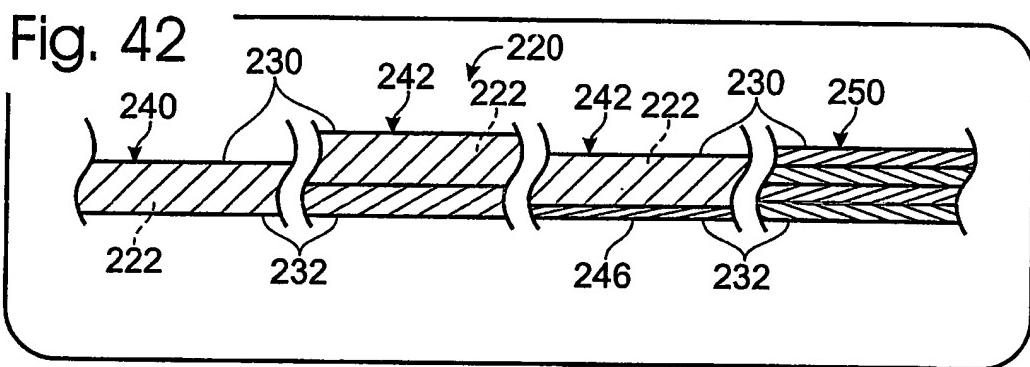
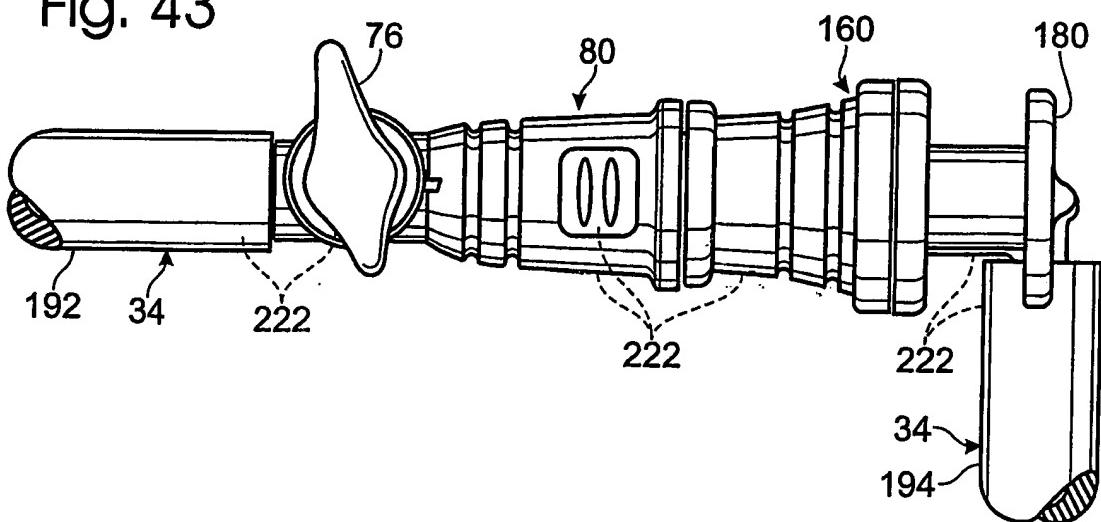


Fig. 43



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**A45F 3/16**

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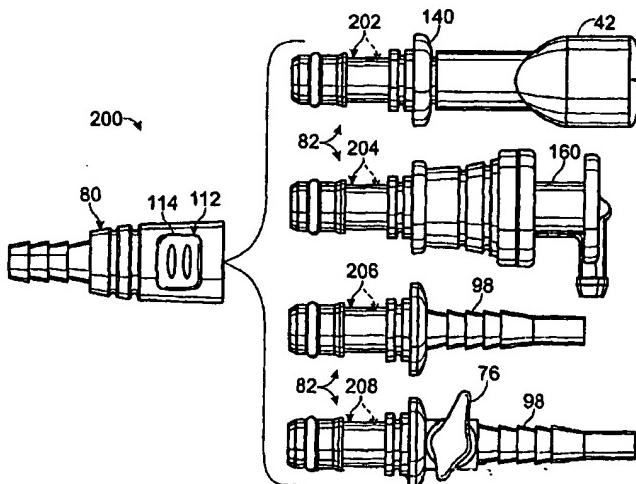
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*[Continued on next page]*

(54) Title: PERSONAL HYDRATION SYSTEM WITH COMPONENT CONNECTIVITY



**WO 2003/031315 A3**

(57) Abstract: A personal hydration system with component connectivity. The hydration system includes a fluid reservoir that may be housed within a pack. Drink fluid is drawn from the reservoir through a drink tube in fluid communication with the reservoir at one end and with a mouthpiece at the other. In some embodiments, the hydration system includes a manually actuated on/off valve downstream from the reservoir and/or a bite-actuated mouthpiece. The hydration system further includes a quick-connect assembly that fluidly interconnects components of the hydration system and which is configured to quickly release, and permit reattachment of, the detached or replacement components. In some embodiments, the hydration system includes a quick-connect assembly that is adapted to selectively couple a bite-actuated mouthpiece and a gas mask adapter to the hydration system's drink tube. In some embodiments, at least a portion, if not the entire, hydration system is formed from a chemically resistant material.



*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/32144

## A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : A45F 3/16

US CL : 222/105, 212, 215, 501, 531, 537, 548, 549, 554, 555; 224/148.5, 627, 643, 660, 662, 676, 680

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 222/105, 212, 215, 501, 531, 537, 548, 549, 554, 555; 224/148.5, 627, 643, 660, 662, 676, 680

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y, E	US 6,497,348 B2 (FORSMAN et al) 24 December 2002 (24.12.2002), See entire document.	1-17, 27-39
Y	US 5,104,158 A (MEYER et al) 14 April 1992 (14.04.1992), See entire document.	27-39

 Further documents are listed in the continuation of Box C.

See patent family annex.

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